

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	B85-TS-532+	SPACER 2.6 X 1.74 X .20 BRASS	1
2	B14-TB-861-1S+	PCB RO4003C 2.6X1.75X.032G\$266	1
3	MBDA-30-451HP+	BI DIR COUP / SURF MT /	1
4	B18-DB-019+	SCREW PN HD #2-56 3/16"LG RoHS	4
5	B18-JB-001+	WASHER SPLIT LOCK #2 ROHS	8
6	B18-HB-002+	WASHER FL#2 OD.187/ID.096 RoHS	8
7	B20-14-F34+	CONN SMA-F END LAUNCH A .089"	6
8	B13-3902-1+	htsk, blk andz 3.00x2.60x1.00	1
9	B18-DB-038+	SCREW PAN HD #2-56 3/8"LG ROHS	4
10	B16-10-53+	SIL THRM LBL .60X 1.10 RoHS	1
	1 2 3 4 5 6 7 8	1 B85-TS-532+ 2 B14-TB-861-1S+ 3 MBDA-30-451HP+ 4 B18-DB-019+ 5 B18-JB-001+ 6 B18-HB-002+ 7 B20-14-F34+ 8 B13-3902-1+ 9 B18-DB-038+	1 B85-TS-532+ SPACER 2.6 X 1.74 X .20 BRASS 2 B14-TB-861-1S+ PCB RO4003C 2.6X1.75X.032GS266 3 MBDA-30-451HP+ BI DIR COUP / SURF MT / 4 B18-DB-019+ SCREW PN HD #2-56 3/16"LG ROHS 5 B18-JB-001+ WASHER SPLIT LOCK #2 ROHS 6 B18-HB-002+ WASHER FL#2 OD.187/ID.096 ROHS 7 B20-14-F34+ CONN SMA-F END LAUNCH A .089" 8 B13-3902-1+ HTSK, BLK ANDZ 3.00X2.60X1.00 9 B18-DB-038+ SCREW PAN HD #2-56 3/8"LG ROHS

MODEL:

ASSEMBLY NOTES:

DISPENCE SOLDER PASTE ON PCB ACCORDING TO DRAWING.
 REFLOW LdFr-245-UUH-ZXC PROGRAM WITH SMALL JIG FIXTURE.

THIRD AN	GLE PROJECTION

A0	ECO-024068	NEW RELEASE	13 JAN 2025	AL	PG
REV	ECO No.	DESCRIPTION	DATE	DR	AUTH
		REVISIONS			

Mini-Circuits

CHECKED

INITIALS

PG

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DATE

13 Jan 2025

13 Jan 2025

13 Jan 2025

UNLESS OTHERWISE SPECIFIED

1/32"

DIMENSIONS ARE IN INCHES [MM] TOLERANCES ON:

2 PL DECIMALS ± .01

3 PL DECIMALS ± .005

ANGLES ±

FRACTIONS ±

ISIGE

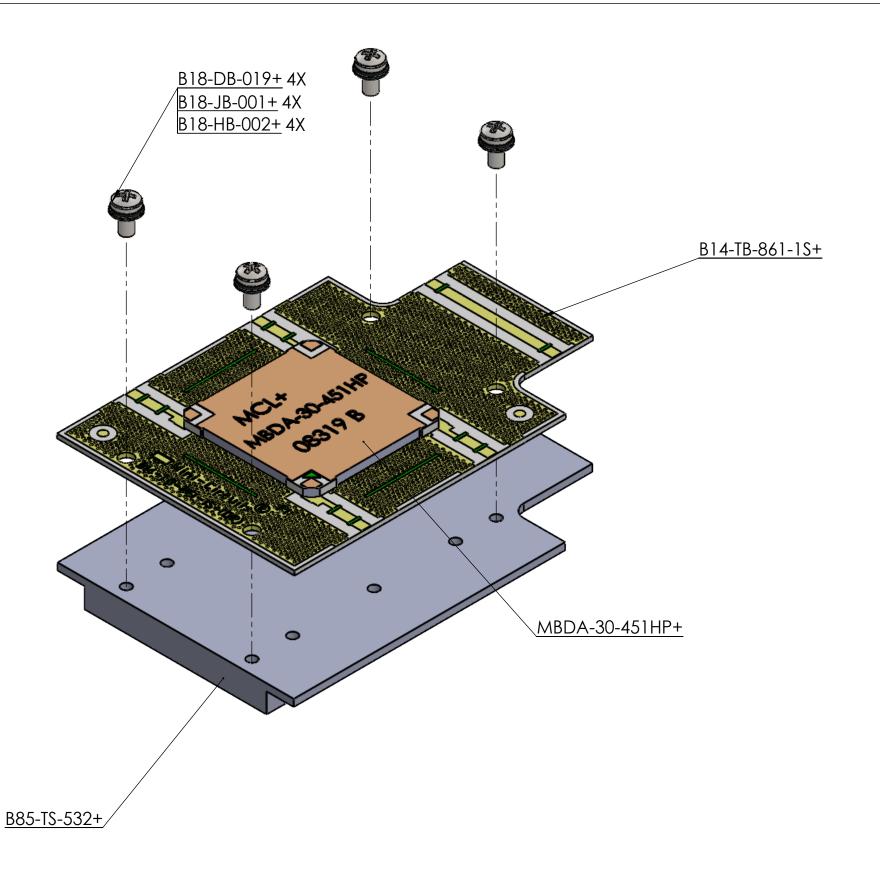
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TB-MBDA30451HP+

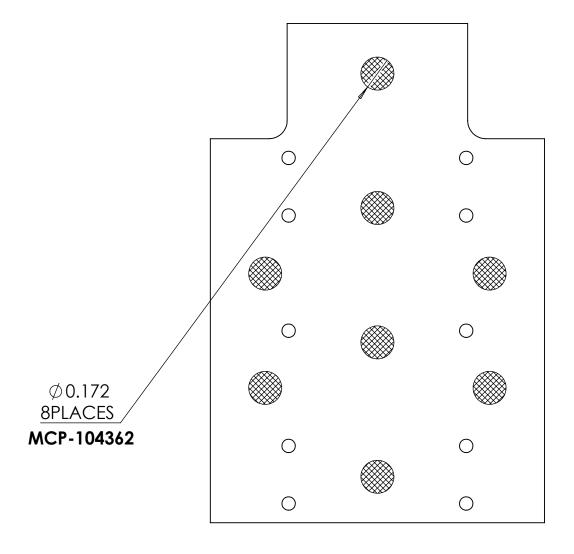
Israel

ASSEMBLY DRAWING EVALUATION BOARD FOR MBDA-30-451HP+

SIZE B	CODE IDENT 15542	DRAWING NO TB-N	-	451HP+-	20	REV:	
E: TB-MBDA30451HP+(A0)		SCALE:	1:1	SHEET:	10	F 4	



TOP VIEW SOLDER PASTE LOCATION ON PCB



- ASSEMBLY NOTES:

 1. DISPENCE SOLDER DOTS AS SHOWN.

 2. PUT PCB ON CARRIER.

 3. IN ORER TO PREVENT MISALIGNMENT OF THE PCB USE SCREWS TO SECURE THE PCB.

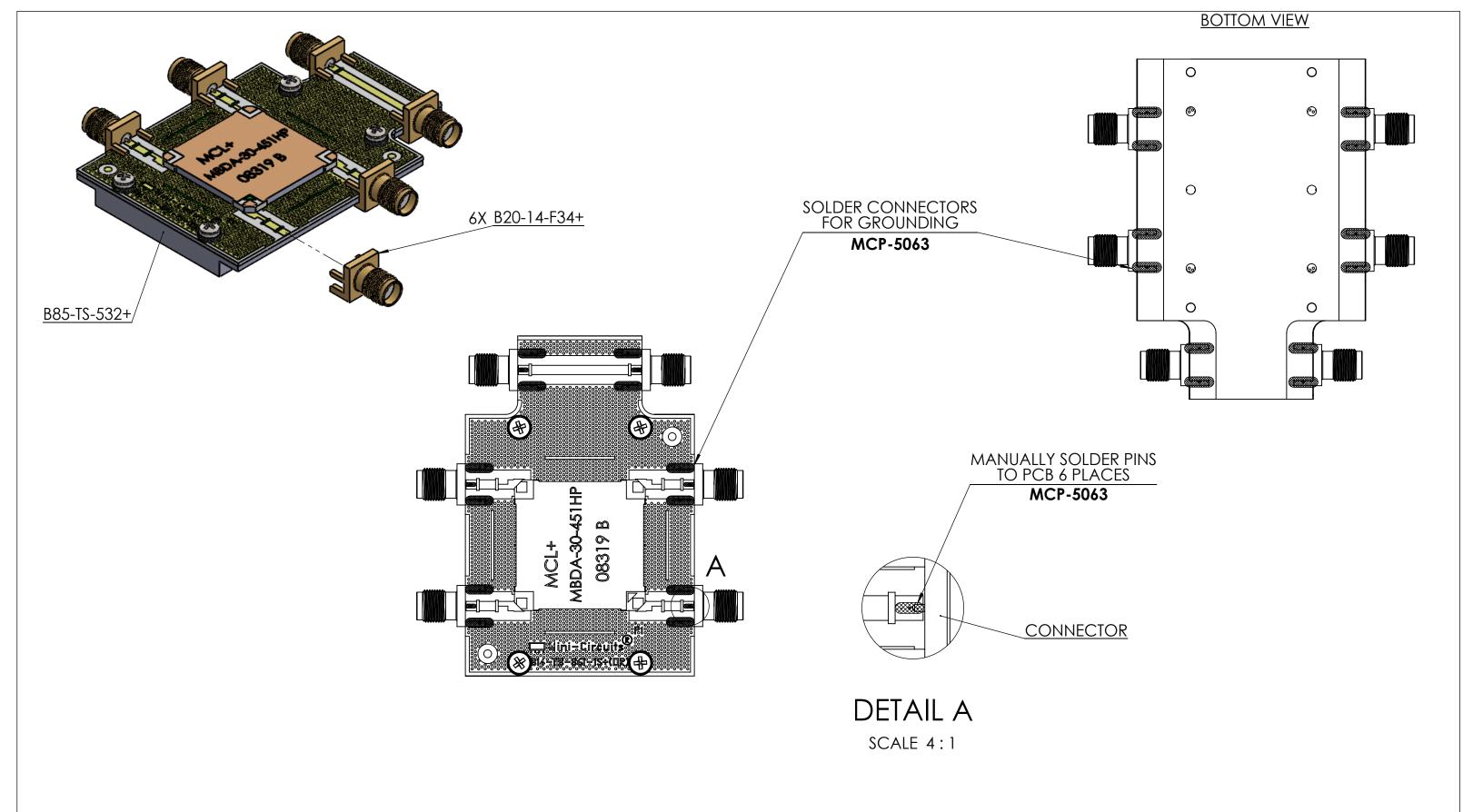
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	ALL DIMENSIONS ARE IN INCHES EXCEPT OTHERWISE SPECIFIED						
size B	15542		TB-MBDA30451HP+-20 REV: A0				
FILE: TB-MBDA30451HP+(A0)		SCALE:	2:1	SHEET: 2 C	OF 4		



ASSEMBLY NOTES: TO PREVENT GAP BETWEEN CONNECTOR FORK AND PCB,

- FOLLOW THESE ASSEMBLY STEPS:

 1. SOLDER CONNECTOR FORK ON TOP SIDE OF PCB.

 2. SOLDER CONNECTOR FORK ON BOTTOM SIDE OF ASSEMBLY.

 3. SOLDER CONNECTOR CENTER PIN ON TOP SIDE OF PCB.

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	ALL DIMENSIONS ARE IN INCHES EXCEPT OTHERWISE SPECIFIED						
L	SIZE B	CODE IDENT 15542		TB-MBDA30451HP+-20			
,	FILE: TB-ME	BDA30451HP+(A0)	SCALE:	1:1	SHEET:	3 C)F 4

