

# Surface Mount Power Splitter/Combiner

## SCPJ-2-9+

2 Way-180° 50Ω

200 to 900 MHz

### Maximum Ratings

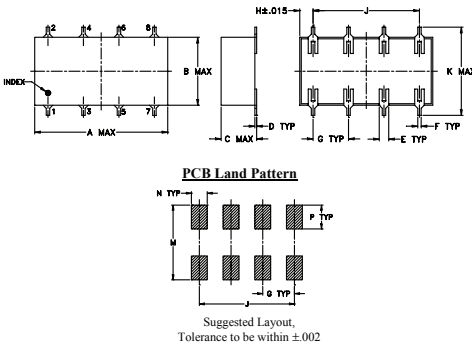
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
Power Input (as a splitter)	1W max.
Internal Dissipation	0.125W max.

Permanent damage may occur if any of these limits are exceeded.

### Pin Connections

SUM PORT	1
PORT 1	5
PORT 2	6
GROUND	2,3,4,7,8

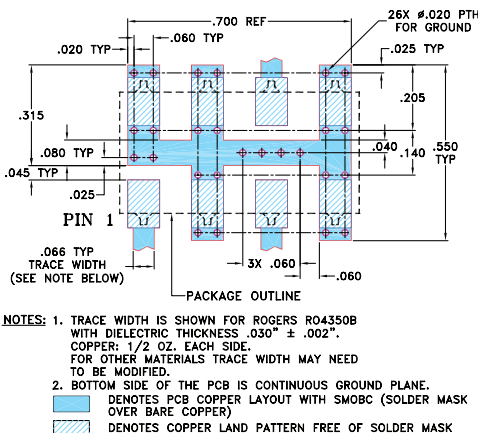
### Outline Drawing



### Outline Dimensions (inch/mm)

A	B	C	D	E	F	G	H	J	K	M	N	P	wt
0.75	0.38	0.28	0.01	0.05	0.02	0.2	0.075	0.6	0.45	0.47	0.1	0.15	grams
19.05	9.65	7.11	0.25	1.27	0.51	5.08	1.91	15.24	11.43	11.94	2.54	3.81	1.60

### Demo Board MCL P/N: TB-50+ Suggested PCB Layout (PL-060)



### Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuit's standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuit's website at [www.minicircuits.com/MCLStore/terms.jsp](http://www.minicircuits.com/MCLStore/terms.jsp)

### Features

- wideband, 200 to 900 MHz
- good isolation, 24 dB typ.
- excellent amplitude unbalance, 0.4 dB typ.

### Applications

- VHF/UHF
- cellular
- communication systems



Generic photo used for illustration purposes only  
CASE STYLE: YY161

### +RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

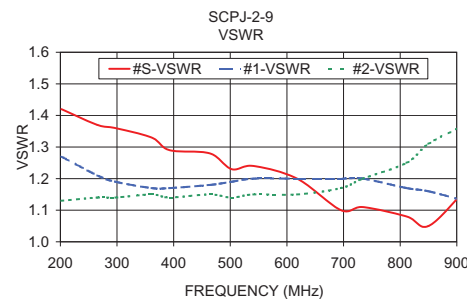
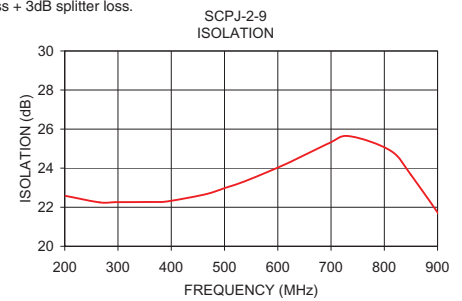
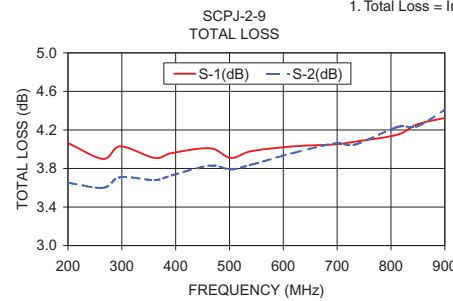
### Electrical Specifications

FREQ. RANGE (MHz)	ISOLATION (dB)	INSERTION LOSS (dB) ABOVE 3 dB	PHASE UNBALANCE (Degrees)	AMPLITUDE UNBALANCE (dB)
$f_L$ - $f_U$	Typ. Min.	Typ. Max.	Max.	Max.
200-900	24 17	1.0 1.8	6	0.7

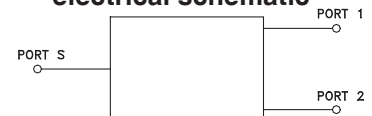
### Typical Performance Data

Frequency (MHz)	Total Loss <sup>1</sup> (dB)		Amplitude Unbalance (dB)	Isolation (dB)	Phase Unbalance (deg.)	VSWR S	VSWR 1	VSWR 2
	S-1	S-2						
201.54	4.06	3.65	0.41	22.58	183.33	1.42	1.27	1.13
265.38	3.90	3.60	0.29	22.25	181.67	1.37	1.21	1.14
297.31	4.03	3.71	0.33	22.26	180.97	1.36	1.19	1.14
361.15	3.91	3.68	0.23	22.27	179.90	1.33	1.17	1.15
393.08	3.96	3.73	0.23	22.30	179.67	1.29	1.17	1.14
463.64	4.01	3.83	0.18	22.66	178.81	1.28	1.18	1.15
502.27	3.91	3.79	0.13	23.00	178.58	1.23	1.19	1.14
540.91	3.98	3.84	0.14	23.36	178.37	1.24	1.20	1.15
618.18	4.03	3.96	0.07	24.25	181.90	1.20	1.20	1.15
695.45	4.05	4.06	0.00	25.27	181.65	1.10	1.20	1.17
734.09	4.08	4.05	0.04	25.64	181.51	1.11	1.20	1.20
811.36	4.15	4.23	0.08	24.90	181.15	1.08	1.17	1.25
850.00	4.26	4.24	0.02	23.66	179.95	1.05	1.16	1.31
913.64	4.34	4.46	0.12	21.20	180.00	1.16	1.13	1.37

1. Total Loss = Insertion Loss + 3dB splitter loss.



### electrical schematic



# 2 Way-180° Power Splitter/Combiner

# SCPJ-2-9+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +25°C

FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. from 180° (deg.)	ISOLATION (dB) 1-2	VSWR (:1)		
	S-1	S-2				S	1	2
30	6.26	4.06	2.20	33.70	23.30	2.67	4.24	1.18
50	5.00	3.79	1.21	21.60	23.72	2.00	2.51	1.11
75	4.51	3.67	0.85	14.53	23.81	1.69	1.87	1.08
100	4.32	3.62	0.70	10.81	23.67	1.55	1.61	1.08
125	4.21	3.60	0.61	8.43	23.50	1.48	1.46	1.09
150	4.15	3.60	0.55	6.76	23.35	1.43	1.36	1.10
175	4.11	3.60	0.51	5.48	23.25	1.40	1.28	1.12
200	4.08	3.60	0.47	4.45	23.16	1.37	1.23	1.15
225	4.05	3.62	0.43	3.59	23.13	1.36	1.18	1.17
250	4.03	3.62	0.41	2.90	23.15	1.35	1.14	1.19
275	4.02	3.65	0.38	2.25	23.19	1.34	1.11	1.22
300	4.02	3.65	0.36	1.70	23.25	1.33	1.09	1.24
325	4.01	3.68	0.33	1.20	23.40	1.33	1.08	1.27
350	4.01	3.71	0.30	0.74	23.58	1.33	1.08	1.29
375	4.01	3.73	0.28	0.33	23.76	1.33	1.09	1.31
400	4.01	3.75	0.26	0.10	23.95	1.33	1.11	1.34
425	4.02	3.77	0.24	0.42	24.18	1.32	1.13	1.36
450	4.02	3.80	0.22	0.74	24.44	1.32	1.15	1.38
475	4.03	3.83	0.20	1.03	24.73	1.32	1.17	1.40
500	4.04	3.85	0.19	1.27	25.00	1.32	1.19	1.41
525	4.05	3.88	0.17	1.50	25.23	1.31	1.21	1.43
550	4.07	3.91	0.15	1.69	25.47	1.31	1.23	1.44
575	4.08	3.94	0.14	1.88	25.67	1.30	1.25	1.45
600	4.10	3.96	0.14	1.95	25.80	1.30	1.27	1.46
625	4.11	3.99	0.12	2.06	25.86	1.29	1.29	1.47
650	4.13	4.01	0.12	2.12	25.79	1.28	1.30	1.48
675	4.16	4.04	0.12	2.16	25.70	1.26	1.32	1.48
700	4.17	4.06	0.11	2.17	25.43	1.25	1.33	1.48
725	4.20	4.09	0.10	2.15	25.04	1.23	1.34	1.48
750	4.22	4.12	0.11	2.02	24.55	1.21	1.35	1.48
775	4.24	4.14	0.10	1.94	23.91	1.19	1.35	1.47
800	4.27	4.16	0.11	1.80	23.23	1.17	1.36	1.46
825	4.31	4.19	0.11	1.63	22.49	1.15	1.36	1.44
850	4.33	4.22	0.12	1.41	21.73	1.12	1.36	1.43
875	4.37	4.25	0.12	1.13	20.90	1.09	1.36	1.41
900	4.41	4.28	0.12	0.86	20.08	1.06	1.36	1.39
925	4.46	4.32	0.14	0.49	19.28	1.03	1.36	1.36
950	4.51	4.36	0.15	0.09	18.45	1.01	1.35	1.33
975	4.57	4.41	0.16	0.29	17.67	1.05	1.35	1.31
1000	4.63	4.46	0.17	0.77	16.88	1.09	1.34	1.27
1025	4.72	4.53	0.20	1.27	16.12	1.14	1.34	1.24
1050	4.81	4.60	0.22	1.81	15.39	1.19	1.34	1.21
1075	4.92	4.69	0.22	2.45	14.69	1.25	1.34	1.17
1100	5.04	4.79	0.25	3.10	14.02	1.32	1.34	1.14
1125	5.18	4.90	0.27	3.77	13.38	1.39	1.35	1.10
1150	5.33	5.03	0.30	4.49	12.77	1.47	1.36	1.07
1175	5.51	5.18	0.33	5.31	12.20	1.57	1.38	1.05
1200	5.71	5.34	0.37	6.15	11.67	1.67	1.40	1.05
1225	5.93	5.54	0.40	6.98	11.17	1.78	1.43	1.07
1250	6.17	5.74	0.43	7.96	10.71	1.90	1.47	1.11
1275	6.44	5.96	0.48	8.97	10.29	2.03	1.51	1.15
1300	6.72	6.21	0.51	10.00	9.91	2.17	1.56	1.18
1350	7.38	6.76	0.62	12.27	9.25	2.49	1.66	1.26
1400	8.10	7.39	0.72	14.82	8.74	2.84	1.78	1.33

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss



# 2 Way-180° Power Splitter/Combiner

# SCPJ-2-9+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = -40°C

FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. from 180° (deg.)	ISOLATION (dB) 1-2	VSWR (:1)		
	S-1	S-2				S	1	2
30	6.54	4.00	2.54	34.15	24.95	2.71	4.45	1.23
50	5.17	3.76	1.42	22.52	25.51	2.04	2.61	1.14
75	4.63	3.65	0.98	15.35	25.48	1.73	1.94	1.12
100	4.40	3.61	0.79	11.46	25.15	1.60	1.66	1.12
125	4.27	3.58	0.69	9.02	24.87	1.51	1.50	1.13
150	4.18	3.57	0.61	7.21	24.69	1.46	1.38	1.14
175	4.12	3.57	0.55	5.81	24.49	1.42	1.30	1.15
200	4.09	3.57	0.52	4.69	24.21	1.40	1.25	1.17
225	4.06	3.59	0.47	3.77	24.00	1.38	1.20	1.19
250	4.03	3.59	0.44	2.98	23.92	1.37	1.16	1.21
275	4.01	3.61	0.41	2.30	23.91	1.36	1.13	1.24
300	4.00	3.62	0.38	1.68	23.88	1.35	1.10	1.26
325	3.98	3.64	0.34	1.14	23.91	1.34	1.09	1.28
350	3.98	3.65	0.32	0.60	23.98	1.34	1.09	1.30
375	3.97	3.68	0.29	0.11	24.11	1.34	1.10	1.33
400	3.96	3.69	0.27	0.38	24.28	1.33	1.11	1.35
425	3.96	3.72	0.25	0.71	24.46	1.33	1.13	1.37
450	3.96	3.74	0.22	1.10	24.64	1.33	1.15	1.39
475	3.96	3.76	0.20	1.44	24.85	1.33	1.17	1.41
500	3.97	3.78	0.18	1.73	25.09	1.32	1.19	1.42
525	3.97	3.81	0.16	2.03	25.31	1.32	1.21	1.44
550	3.98	3.84	0.14	2.30	25.49	1.31	1.23	1.45
575	3.99	3.86	0.13	2.52	25.62	1.31	1.24	1.47
600	3.99	3.88	0.11	2.68	25.69	1.30	1.26	1.48
625	4.01	3.91	0.10	2.85	25.70	1.29	1.28	1.49
650	4.01	3.93	0.08	2.99	25.57	1.28	1.29	1.49
675	4.03	3.95	0.08	3.12	25.42	1.27	1.31	1.50
700	4.04	3.97	0.07	3.16	25.09	1.25	1.32	1.50
725	4.06	3.99	0.06	3.23	24.64	1.24	1.33	1.50
750	4.07	4.02	0.05	3.17	24.08	1.22	1.34	1.49
775	4.09	4.03	0.06	3.16	23.40	1.20	1.34	1.48
800	4.11	4.05	0.05	3.13	22.70	1.18	1.35	1.47
825	4.13	4.08	0.05	3.03	21.96	1.15	1.35	1.46
850	4.15	4.09	0.06	2.91	21.21	1.13	1.35	1.45
875	4.18	4.12	0.06	2.70	20.37	1.10	1.35	1.43
900	4.21	4.15	0.06	2.49	19.56	1.07	1.35	1.41
925	4.26	4.18	0.07	2.23	18.76	1.04	1.35	1.38
950	4.30	4.22	0.08	1.96	17.95	1.01	1.34	1.35
975	4.35	4.26	0.09	1.64	17.17	1.04	1.34	1.33
1000	4.41	4.31	0.10	1.28	16.40	1.08	1.33	1.29
1025	4.49	4.37	0.12	0.87	15.66	1.13	1.33	1.26
1050	4.57	4.44	0.14	0.41	14.95	1.18	1.33	1.23
1075	4.67	4.51	0.16	0.13	14.27	1.24	1.33	1.19
1100	4.78	4.60	0.17	0.68	13.61	1.31	1.33	1.15
1125	4.91	4.71	0.20	1.26	12.97	1.38	1.34	1.11
1150	5.05	4.83	0.23	1.88	12.37	1.47	1.36	1.08
1175	5.22	4.97	0.26	2.57	11.82	1.56	1.38	1.04
1200	5.41	5.11	0.30	3.36	11.28	1.66	1.41	1.03
1225	5.62	5.30	0.32	4.09	10.80	1.77	1.44	1.05
1250	5.84	5.49	0.35	5.00	10.35	1.89	1.48	1.09
1275	6.10	5.70	0.39	5.90	9.92	2.02	1.52	1.13
1300	6.38	5.94	0.44	6.79	9.54	2.17	1.57	1.17
1350	7.00	6.47	0.53	8.89	8.87	2.50	1.68	1.25
1400	7.71	7.08	0.63	11.22	8.37	2.86	1.80	1.32

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss



# 2 Way-180° Power Splitter/Combiner

# SCPJ-2-9+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +85°C

FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. from 180° (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2				S	1	2
30	6.12	4.07	2.05	32.30	22.75	2.64	4.13	1.18
50	4.91	3.78	1.13	20.53	22.65	1.98	2.46	1.10
75	4.46	3.66	0.80	13.77	22.55	1.67	1.85	1.06
100	4.29	3.62	0.67	10.18	22.45	1.53	1.59	1.05
125	4.20	3.60	0.60	7.95	22.32	1.45	1.45	1.05
150	4.14	3.60	0.55	6.35	22.18	1.41	1.36	1.07
175	4.11	3.60	0.51	5.15	22.12	1.38	1.29	1.09
200	4.08	3.60	0.48	4.17	22.13	1.36	1.23	1.11
225	4.06	3.61	0.45	3.36	22.22	1.34	1.18	1.14
250	4.05	3.63	0.42	2.72	22.32	1.33	1.14	1.16
275	4.04	3.65	0.40	2.15	22.42	1.33	1.11	1.19
300	4.04	3.66	0.38	1.62	22.52	1.32	1.09	1.21
325	4.04	3.69	0.35	1.13	22.74	1.32	1.07	1.24
350	4.04	3.71	0.33	0.70	22.99	1.32	1.07	1.26
375	4.04	3.73	0.31	0.33	23.23	1.31	1.08	1.28
400	4.05	3.75	0.29	0.04	23.50	1.31	1.09	1.30
425	4.06	3.78	0.28	0.35	23.78	1.31	1.11	1.32
450	4.07	3.81	0.26	0.57	24.11	1.31	1.13	1.34
475	4.08	3.84	0.25	0.86	24.47	1.30	1.15	1.36
500	4.10	3.87	0.23	1.05	24.84	1.30	1.17	1.37
525	4.12	3.89	0.22	1.24	25.16	1.30	1.19	1.39
550	4.14	3.93	0.21	1.39	25.49	1.29	1.21	1.40
575	4.15	3.96	0.19	1.53	25.81	1.28	1.23	1.41
600	4.18	3.98	0.19	1.56	26.05	1.27	1.25	1.42
625	4.20	4.02	0.18	1.64	26.25	1.26	1.26	1.43
650	4.22	4.04	0.18	1.61	26.27	1.25	1.28	1.43
675	4.25	4.07	0.17	1.61	26.31	1.24	1.29	1.43
700	4.27	4.10	0.17	1.58	26.16	1.22	1.30	1.43
725	4.30	4.13	0.17	1.51	25.87	1.21	1.31	1.43
750	4.32	4.16	0.16	1.32	25.42	1.19	1.32	1.43
775	4.35	4.18	0.17	1.21	24.81	1.17	1.33	1.42
800	4.38	4.21	0.17	1.07	24.14	1.15	1.33	1.41
825	4.41	4.24	0.17	0.80	23.39	1.12	1.33	1.40
850	4.45	4.27	0.18	0.54	22.62	1.10	1.33	1.38
875	4.49	4.31	0.18	0.18	21.75	1.07	1.33	1.36
900	4.54	4.35	0.18	0.13	20.89	1.04	1.33	1.34
925	4.59	4.40	0.19	0.56	20.02	1.01	1.32	1.32
950	4.65	4.45	0.20	0.99	19.15	1.03	1.32	1.30
975	4.71	4.50	0.21	1.42	18.33	1.07	1.31	1.27
1000	4.79	4.57	0.22	1.90	17.50	1.11	1.31	1.25
1025	4.88	4.64	0.24	2.43	16.71	1.16	1.30	1.22
1050	4.97	4.72	0.25	3.02	15.94	1.21	1.30	1.19
1075	5.09	4.82	0.27	3.72	15.20	1.27	1.30	1.16
1100	5.21	4.92	0.29	4.43	14.51	1.34	1.30	1.13
1125	5.35	5.04	0.31	5.10	13.85	1.41	1.31	1.11
1150	5.51	5.18	0.33	5.88	13.21	1.49	1.32	1.10
1175	5.70	5.34	0.36	6.69	12.63	1.59	1.33	1.09
1200	5.89	5.50	0.40	7.56	12.05	1.68	1.36	1.10
1225	6.11	5.70	0.41	8.38	11.54	1.79	1.39	1.12
1250	6.35	5.91	0.44	9.38	11.06	1.91	1.42	1.14
1275	6.62	6.14	0.48	10.40	10.63	2.03	1.46	1.17
1300	6.91	6.39	0.52	11.47	10.24	2.17	1.50	1.20
1350	7.56	6.93	0.62	13.73	9.55	2.48	1.61	1.27
1400	8.27	7.56	0.71	16.32	9.02	2.81	1.72	1.32

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss

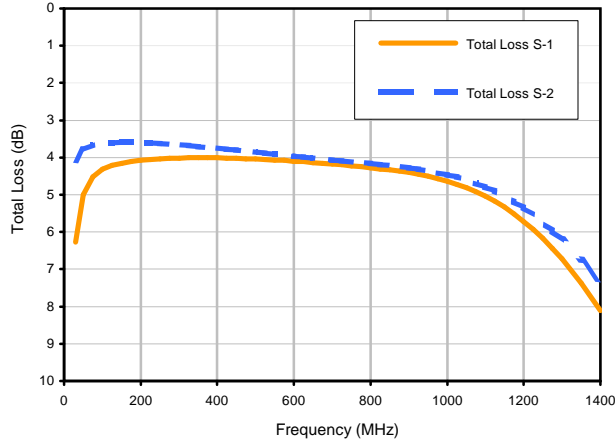


# 2 Way-180° Power Splitter/Combiner

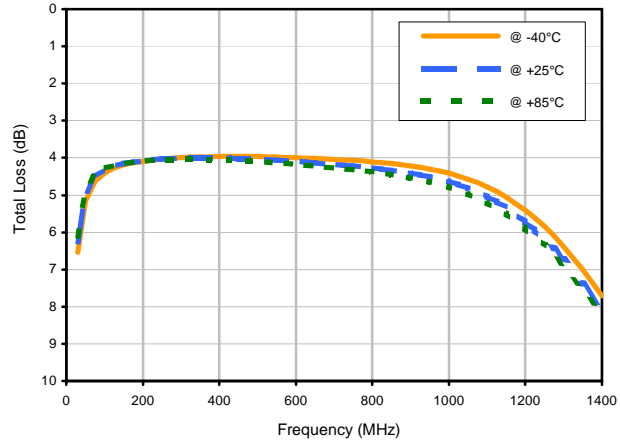
# SCPJ-2-9+

## Typical Performance Curves

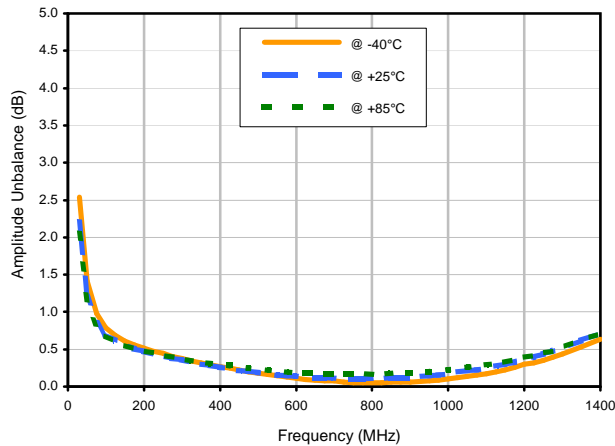
Total Loss



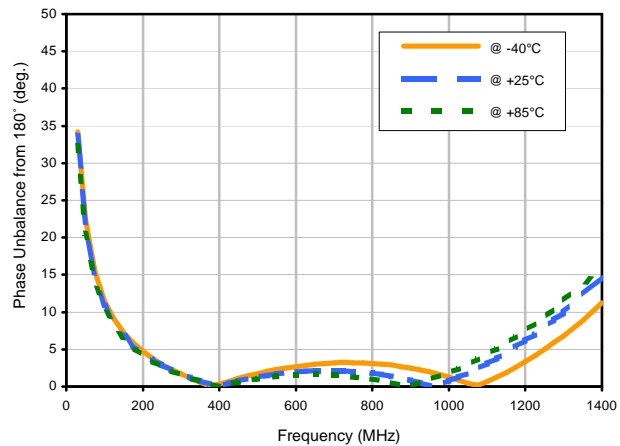
Total Loss S-1 vs. TEMPERATURE



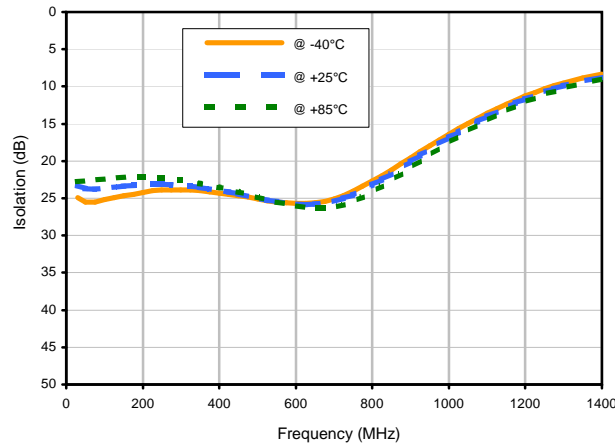
Amplitude Unbalance vs. TEMPERATURE



Phase Unbalance vs. TEMPERATURE



Isolation 1-2 vs. TEMPERATURE



REV. X2  
SSCPJ-2-9+  
100627  
Page 1 of 2



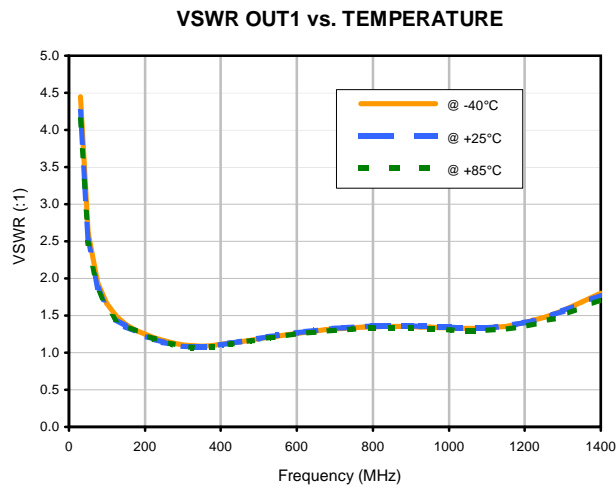
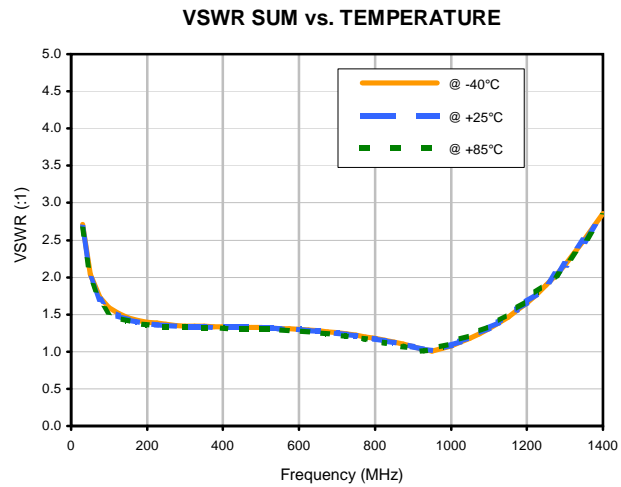
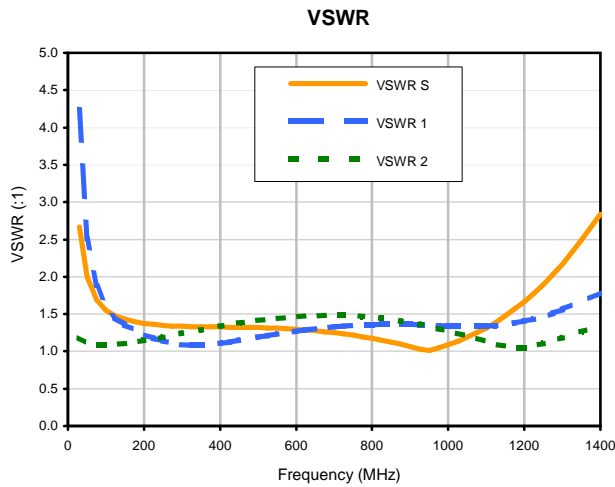
IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant  
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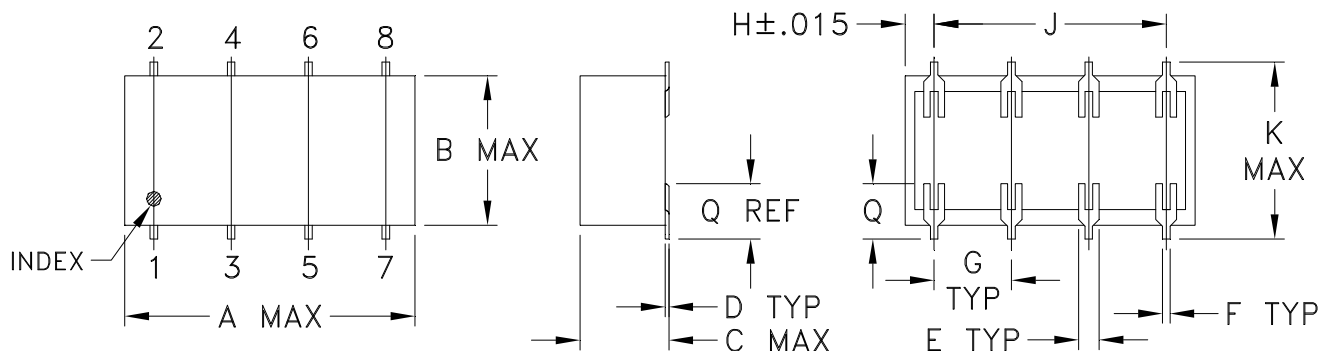


## Typical Performance Curves

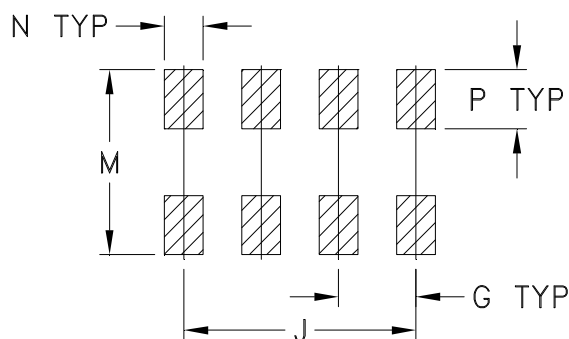


## Outline Dimensions

YY101  
YY109  
YY161



## PCB Land Pattern



Suggested Layout  
Tolerance to be within  $\pm .002$

CASE#	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	WT. GRAMS
YY101*			.20 (5.08)							.450 (11.43)	-- (11.94)	.470 (11.94)				1.6
YY109*	.75 (19.05)	.38 (9.65)	.20 (5.08)	.010 (0.25)	.050 (1.27)	.020 (0.51)	.200 (5.08)	.075 (1.91)	.600 (15.24)	.720 (18.29)	-- (18.80)	.740 (18.80)	.100 (2.54)	.150 (3.81)	.148 (3.76)	1.6
YY161			.28 (7.11)							.450 (11.43)	-- (11.94)	.470 (11.94)				1.6

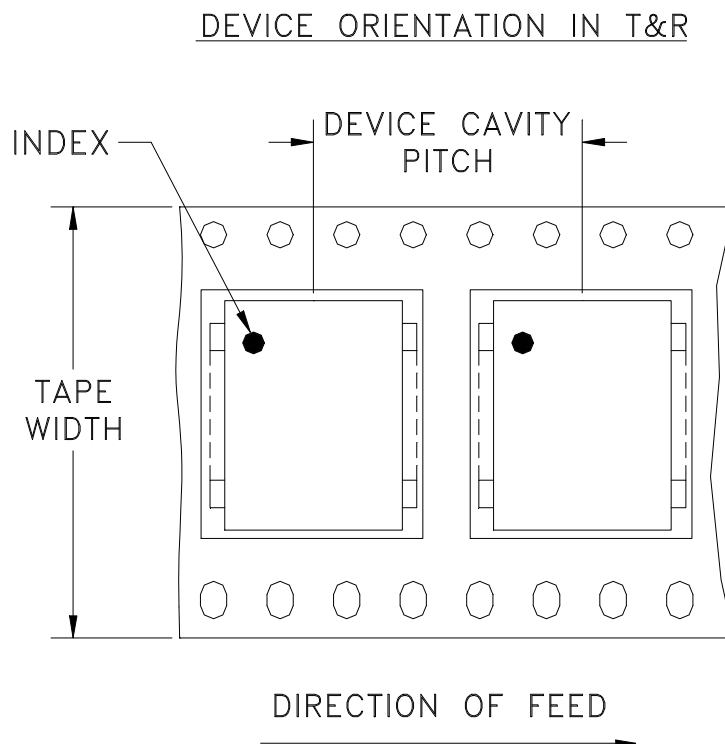
Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3 Pl.  $\pm .005$

### Notes:

- Case material: Plastic.
- Termination finish:  
For RoHS Case Styles: Tin plate over Nickel plate.  
For RoHS-5 Case Styles: Tin-Lead plate.
- Special Tolerances: Termination thickness  $\pm .003$  inch.
- \* Denotes: For SCM mixers, long termination version (case YY109) is available upon request, consult factory. To order short termination version (case YY101) add -NL suffix.



# Tape & Reel Packaging TR-F5



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel
32	16	13	500

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

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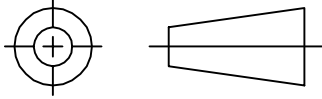
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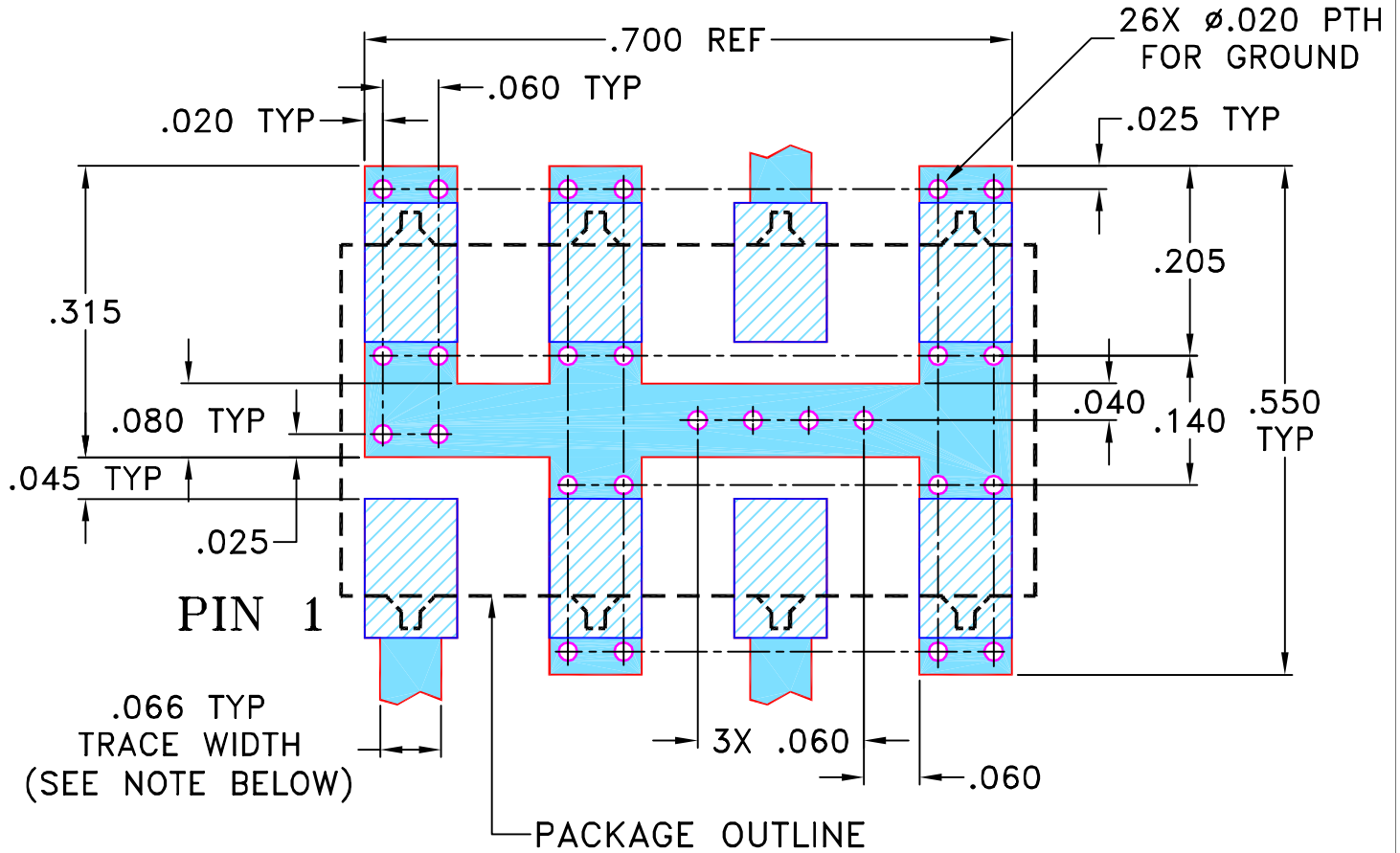
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M82272	NEW RELEASE	08/05/02	MMG	DJ
A	M102713	UPDATED NOTES, ADDED "...WITH SMOBC"	01/16/06	GT	IL

SUGGESTED MOUNTING CONFIGURATION  
FOR YY101/161 CASE STYLE, "aq/az" PIN CONNECTIONS



- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .030" ± .002".  
COPPER: 1/2 OZ. EACH SIDE.  
FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)



DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DRAWN	MMG	07/18/02
CHECKED	HY	08/01/02
APPROVED	DJ	08/05/02

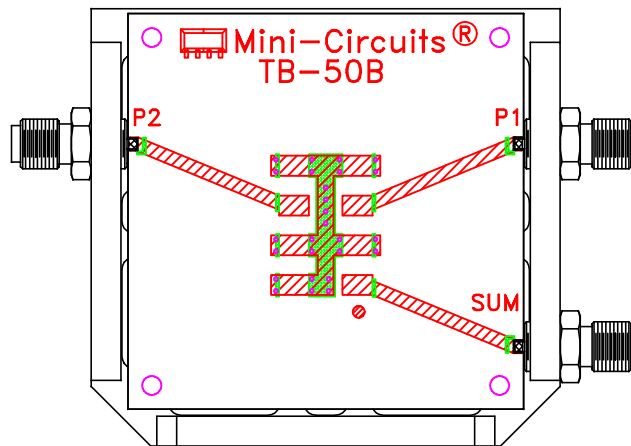
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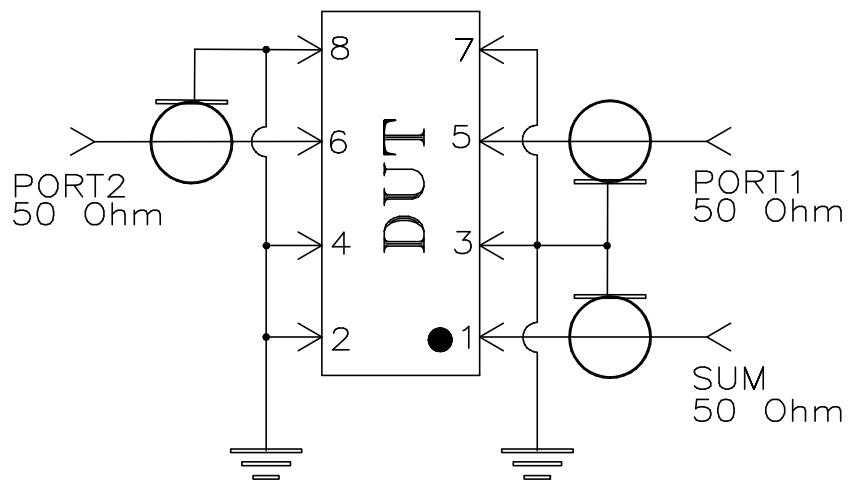
PL, aq/az YY101/161 SCP/SCPJ TB-50

SIZE	CODE IDENT	DRAWING NO:	REV:
A	15542	98-PL-060	A
FILE:	98PL060	SCALE:	5:1
SHEET:	1	OF	1

# Evaluation Board and Circuit




TB-50+



Schematic Diagram

## Notes:

1. SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent,  
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215