



LTCC SURFACE MOUNT

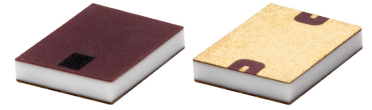
High Pass Filter

HFCU-1482+

50Ω 15.3 to 30 GHz

THE BIG DEAL

- Insertion Loss, 2.1dB Typ.
- Stop Band Rejection, 52dB Typ.
- Pass Band Return Loss, 22dB Typ.
- 1812 Surface Mount Footprint
- Power Handling: 7W

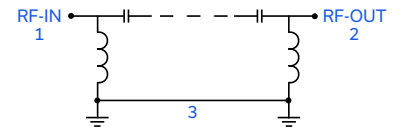


Generic photo used for illustration purposes only

APPLICATIONS

- Test & Measurement Equipment
- Radar, EW, and ECM, Defense System
- 5G MIMO and Back Haul Radio

FUNCTIONAL DIAGRAM



PRODUCT OVERVIEW

Mini-Circuits' HFCU-1482+ is a miniature low temperature co-fired ceramic (LTCC) high pass filter with a 15.3 to 30GHz passband that supports a variety of applications. This model provides 2.1dB typical insertion loss over a wide band, due to its rugged monolithic construction. Housed in a 1812 ceramic form factor, this filter is ideal for dense signal chain PCB layouts, where it complements MMIC size and performance. The LTCC fabrication process assures minimal RF performance variation while delivering a product that is well suited for environmental extremes of high humidity and temperature.

KEY FEATURES

| Features | Advantages |
|---------------------------|--|
| Wide Passband, 14.7GHz | This filter has a very wide passband from 15.3 to 30GHz. |
| LTCC Construction | The use of LTCC technology allows for repeatable performance in a rugged ceramic package, well suited for tough environments such as high humidity and temperature extremes. See Mini-Circuits Environmental Rating ENV06T10 for more information. |
| Small Size, 1812 | 1812 package allows for space to be saved in dense circuit board layouts, while also minimizing the effects of parasitics. |
| Rugged Power Handling, 7W | Handles up to 7 Watts in a small 1812 package. |





ELECTRICAL SPECIFICATIONS^{1,2,3} AT +25°C

| Parameter | | F# | Frequency (GHz) | Min. | Typ. | Max. | Units |
|-----------|----------------------------|-------|-----------------|------|------|------|-------|
| Pass Band | Insertion Loss | F3-F4 | 15.3 - 17 | — | 2.3 | — | dB |
| | | F4-F5 | 17 - 26 | — | 2.1 | 3.1 | |
| | | F5-F6 | 26 - 30 | — | 2.4 | — | |
| | Return Loss | F3-F4 | 15.3 - 17 | — | 22 | — | dB |
| | | F4-F5 | 17 - 26 | — | 15 | — | |
| | | F5-F6 | 26 - 30 | — | 13 | — | |
| Stop Band | Rejection | DC-F1 | DC - 8.5 | 44 | 52 | — | dB |
| | | F1-F2 | 8.5 - 11.8 | 20 | 29 | — | |
| | Freq. Cut-Off ⁴ | Fc | 14.8 | — | 3 | — | dB |

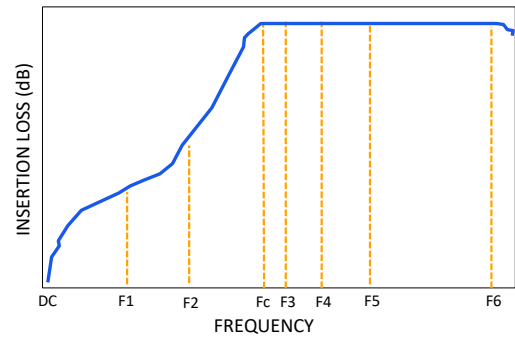
1. Tested on Evaluation Board P/N TB-HFCU-1482+.
2. Bi-directional RF1 and RF2 ports can be interchanged.
3. This component should not be used as a DC-block. In applications where DC voltage and/or current is present at either the input or output ports, external DC blocking capacitors are required.
4. Typical variation ± 5%.

ABSOLUTE MAXIMUM RATINGS⁵

| Parameter | Ratings |
|--------------------------|-----------------|
| Operating Temperature | -55°C to +125°C |
| Storage Temperature | -55°C to +125°C |
| Input Power ⁶ | 7W @25°C |

5. Permanent damage may occur if any of these limits are exceeded.
6. Power rating applies only to signals within the passband. Power rating above +25°C operating temperature decreases linearly to 1.3W at +125°C.

TYPICAL FREQUENCY RESPONSE AT +25°C





LTCC SURFACE MOUNT

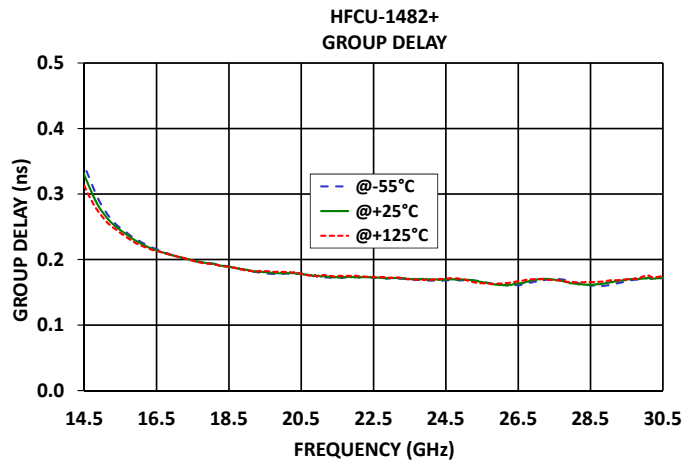
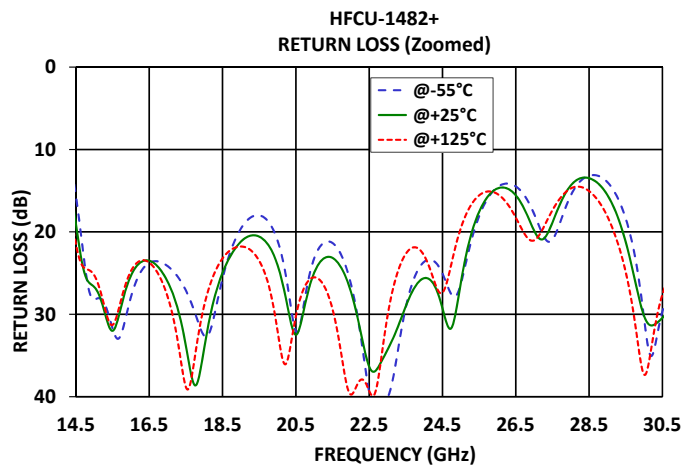
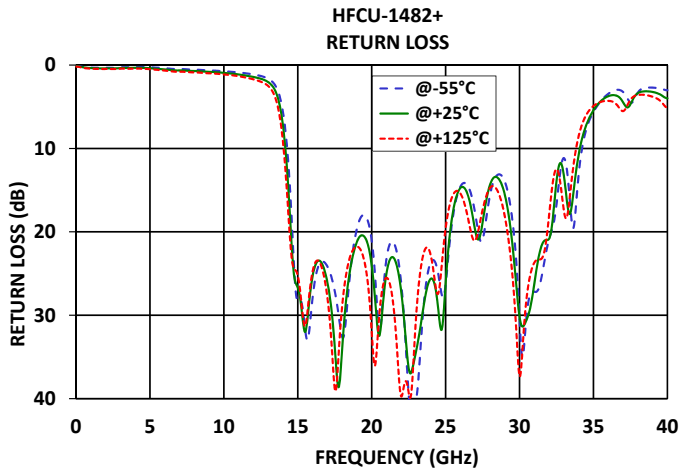
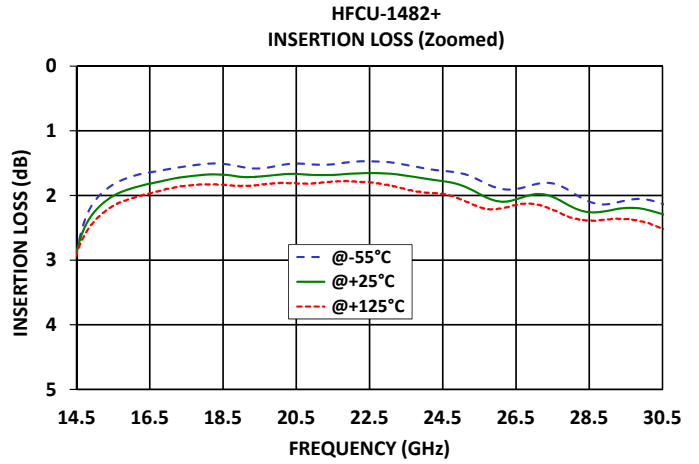
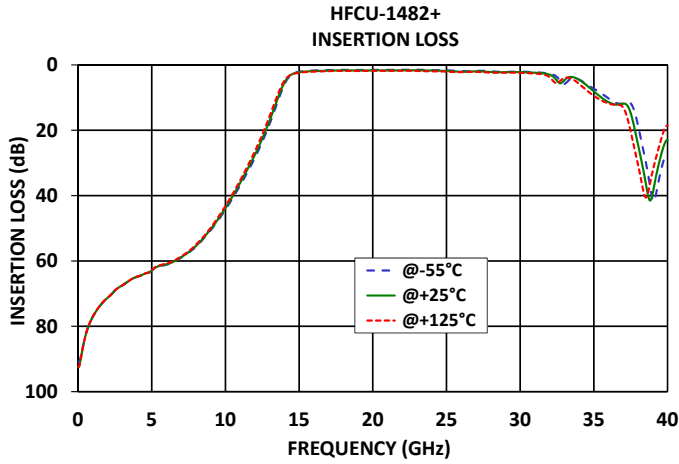
High Pass Filter

HFCU-1482+

Mini-Circuits

50Ω 15.3 to 30 GHz

TYPICAL PERFORMANCE GRAPHS





FUNCTIONAL DIAGRAM

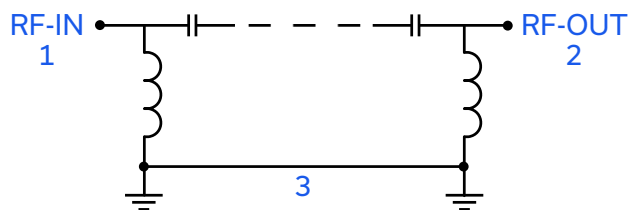
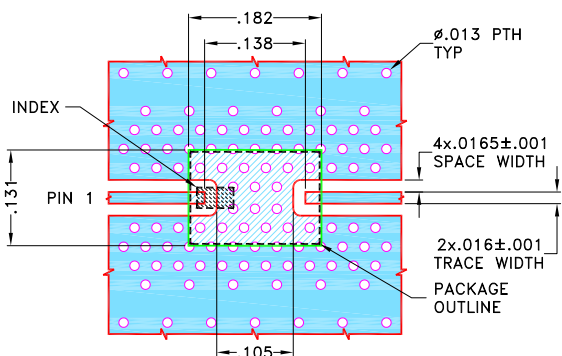


Figure 1. HFCU-1482+ Functional Diagram

PAD DESCRIPTION

| Function | Pad Number | Description |
|------------------|------------|--|
| RF1 ² | 1 | Connects to RF Input Port |
| RF2 ² | 2 | Connects to RF Output Port |
| GROUND | 3 | Connects to Ground on PCB, (See drawing PL-708) |
| NC | — | No connection, not used internally. See drawing PL-708 for connection to PCB |

SUGGESTED PCB LAYOUT (PL-708)

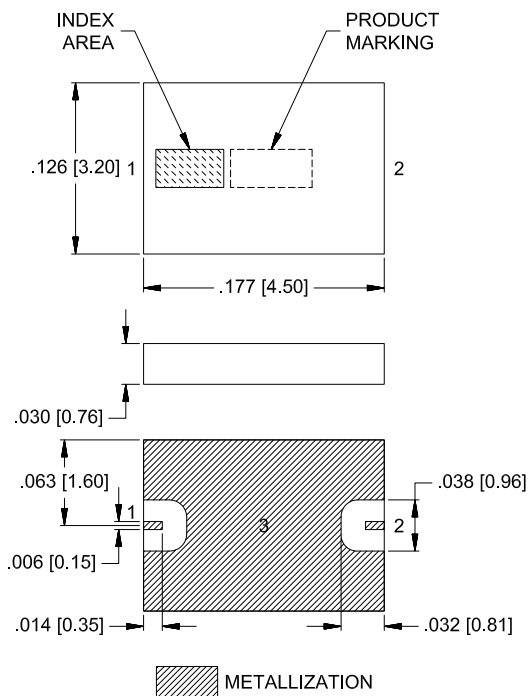


NOTES:

- COPLANAR WAVEGUIDE PARAMETERS ARE SHOWN FOR ROGERS (R04835 Lo Pro) WITH DIELECTRIC THICKNESS .0073±.0007; COPPER: 1/2 oz. EACH SIDE.
FOR OTHER MATERIALS TRACE WIDTH AND GAP MAY NEED TO BE MODIFIED.
 - BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
- DENOTES PCB COPPER PATTERN WITH SMOBC (SOLDER MASK OVER BARE COPPER)
 DENOTES PCB COPPER PATTERN FREE OF SOLDERMASK

Figure 2. Suggested PCB Layout PL-708

CASE STYLE DRAWING



Weight: .04 grams

Dimensions are in inches [mm]. Tolerances: 2Pl. ± .01; 3Pl. ± .005

PRODUCT MARKING*: F533

*Marking may contain other features or characters for internal lot control.



LTCC SURFACE MOUNT

High Pass Filter

HFCU-1482+

50Ω 15.3 to 30 GHz

ADDITIONAL DETAILED INFORMATION IS AVAILABLE ON OUR DASH BOARD.

[CLICK HERE](#)

| | |
|---------------------------------|---|
| Performance Data and Graphs | Data |
| | Graphs S-Parameter (S2P Files) Data Set (.zip file) De-embedded to device pads |
| Case Style | NM1812C-5 Lead Finish: Electroless Nickel-Gold |
| RoHS Status | Compliant |
| Tape and Reel | TR-F77 |
| Suggested Layout for PCB Design | PL-708 |
| Evaluation Board | TB-HFCU-1482+ |
| | Gerber File |
| Environmental Rating | ENV06T10 |

NOTES

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the standard terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/terms/viewterm.html



Typical Performance Data

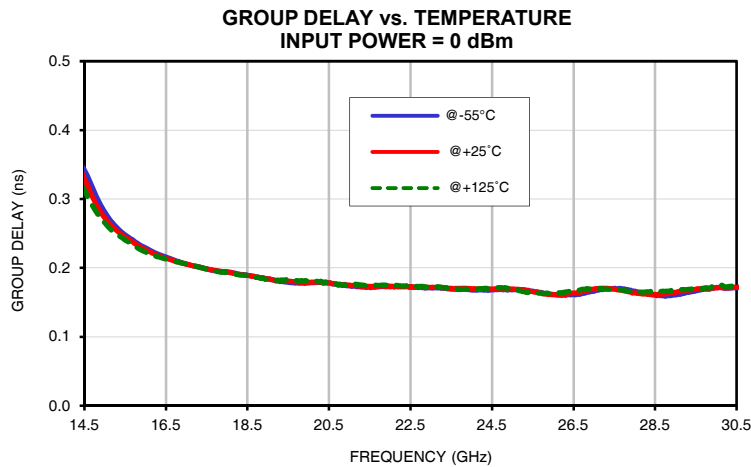
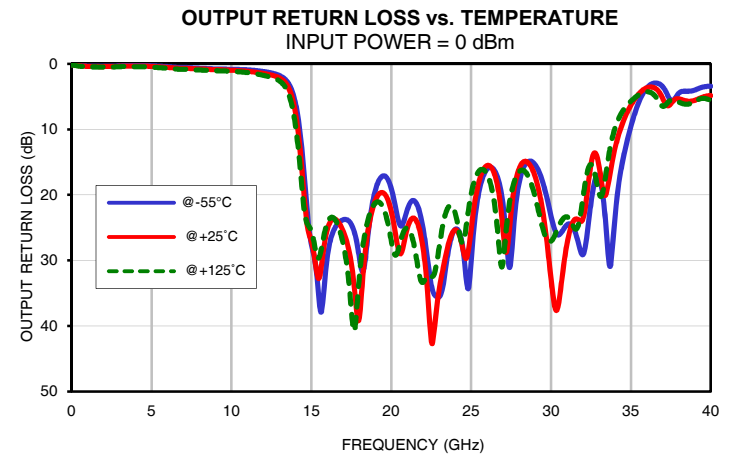
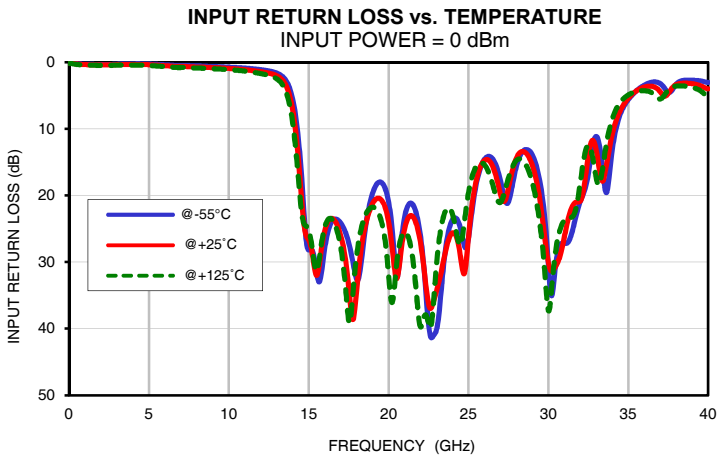
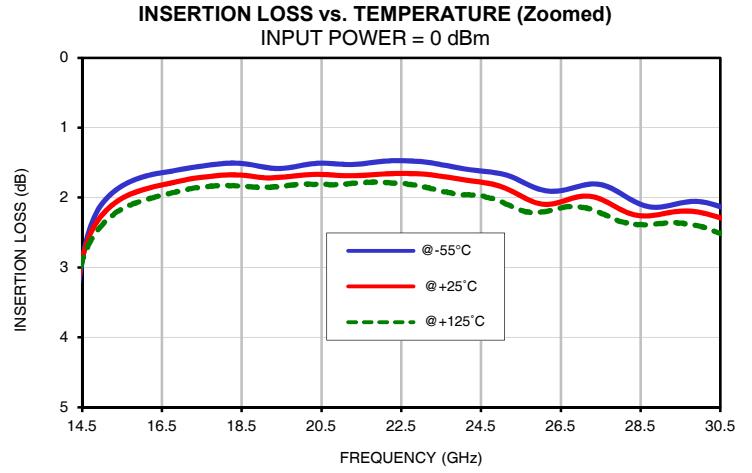
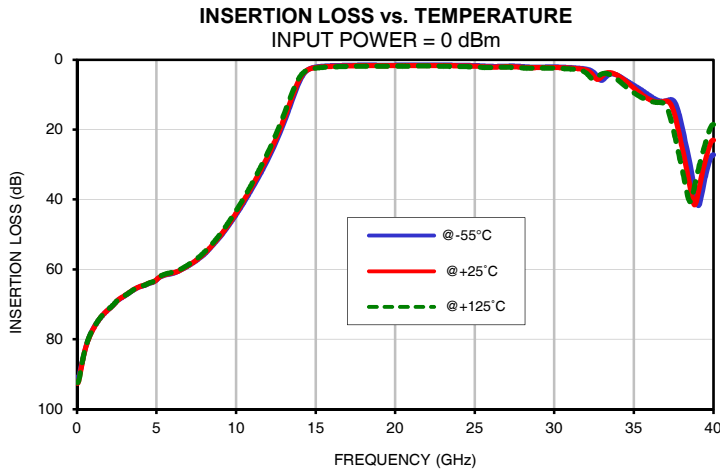
| FREQ. (GHz) | INSERTION LOSS | | | INPUT RETURN LOSS | | | OUTPUT RETURN LOSS | | |
|----------------|----------------|--------|---------|-------------------|--------|---------|--------------------|--------|---------|
| | (dB) | | | (dB) | | | (dB) | | |
| | @-55°C | @+25°C | @+125°C | @-55°C | @+25°C | @+125°C | @-55°C | @+25°C | @+125°C |
| 0.03 | 90.95 | 92.56 | 92.37 | 0.12 | 0.14 | 0.19 | 0.13 | 0.16 | 0.19 |
| 0.08 | 90.76 | 92.25 | 92.10 | 0.12 | 0.14 | 0.19 | 0.14 | 0.16 | 0.20 |
| 0.13 | 90.25 | 91.43 | 91.32 | 0.13 | 0.15 | 0.20 | 0.14 | 0.17 | 0.21 |
| 0.18 | 89.47 | 90.28 | 90.22 | 0.14 | 0.16 | 0.21 | 0.15 | 0.18 | 0.22 |
| 0.23 | 88.52 | 88.98 | 88.96 | 0.15 | 0.18 | 0.23 | 0.17 | 0.20 | 0.24 |
| 0.28 | 87.47 | 87.67 | 87.67 | 0.17 | 0.20 | 0.25 | 0.18 | 0.22 | 0.26 |
| 0.35 | 85.84 | 85.86 | 85.84 | 0.19 | 0.22 | 0.29 | 0.21 | 0.24 | 0.30 |
| 0.50 | 82.91 | 82.95 | 82.85 | 0.23 | 0.27 | 0.34 | 0.25 | 0.29 | 0.35 |
| 0.65 | 80.64 | 80.76 | 80.58 | 0.26 | 0.31 | 0.38 | 0.28 | 0.32 | 0.39 |
| 0.70 | 80.01 | 80.14 | 79.94 | 0.27 | 0.32 | 0.39 | 0.29 | 0.33 | 0.40 |
| 0.80 | 78.89 | 79.00 | 78.82 | 0.28 | 0.33 | 0.41 | 0.30 | 0.35 | 0.42 |
| 0.90 | 77.92 | 78.01 | 77.84 | 0.29 | 0.35 | 0.42 | 0.31 | 0.36 | 0.43 |
| 1.00 | 77.06 | 77.12 | 76.98 | 0.30 | 0.36 | 0.43 | 0.32 | 0.38 | 0.44 |
| 1.50 | 73.67 | 73.61 | 73.56 | 0.32 | 0.39 | 0.45 | 0.34 | 0.40 | 0.46 |
| 2.00 | 71.36 | 71.32 | 71.23 | 0.34 | 0.41 | 0.47 | 0.35 | 0.41 | 0.47 |
| 2.50 | 69.08 | 69.07 | 68.99 | 0.34 | 0.41 | 0.48 | 0.35 | 0.41 | 0.47 |
| 3.00 | 67.54 | 67.45 | 67.48 | 0.28 | 0.36 | 0.43 | 0.28 | 0.35 | 0.42 |
| 3.50 | 65.99 | 65.94 | 65.94 | 0.27 | 0.35 | 0.44 | 0.26 | 0.34 | 0.42 |
| 4.00 | 64.86 | 64.80 | 64.82 | 0.24 | 0.33 | 0.43 | 0.23 | 0.32 | 0.42 |
| 4.50 | 64.03 | 63.94 | 63.94 | 0.23 | 0.34 | 0.44 | 0.23 | 0.33 | 0.44 |
| 5.00 | 62.96 | 62.89 | 62.78 | 0.27 | 0.38 | 0.49 | 0.27 | 0.38 | 0.50 |
| 6.00 | 61.15 | 60.98 | 60.81 | 0.38 | 0.52 | 0.66 | 0.41 | 0.54 | 0.67 |
| 7.00 | 58.95 | 58.84 | 58.62 | 0.48 | 0.64 | 0.80 | 0.55 | 0.67 | 0.83 |
| 8.50 | 53.22 | 53.03 | 52.65 | 0.59 | 0.76 | 0.93 | 0.71 | 0.82 | 0.99 |
| 10.00 | 44.30 | 43.83 | 43.16 | 0.75 | 0.94 | 1.13 | 0.82 | 0.96 | 1.14 |
| 11.00 | 36.84 | 36.11 | 35.33 | 0.89 | 1.13 | 1.34 | 0.91 | 1.13 | 1.33 |
| 11.80 | 30.22 | 29.31 | 28.29 | 1.07 | 1.36 | 1.62 | 1.09 | 1.38 | 1.65 |
| 12.70 | 21.41 | 20.44 | 19.14 | 1.42 | 1.76 | 2.15 | 1.51 | 1.84 | 2.23 |
| 13.50 | 11.82 | 10.86 | 9.68 | 2.52 | 3.17 | 4.04 | 2.74 | 3.30 | 4.16 |
| 14.10 | 5.12 | 4.64 | 4.26 | 6.92 | 8.88 | 11.17 | 7.19 | 9.01 | 11.24 |
| 14.80 | 2.28 | 2.41 | 2.53 | 25.79 | 25.77 | 24.53 | 24.05 | 25.43 | 24.63 |
| 15.30 | 1.91 | 2.08 | 2.23 | 28.89 | 30.01 | 29.42 | 31.42 | 31.26 | 28.88 |
| 15.60 | 1.80 | 1.98 | 2.13 | 32.84 | 31.28 | 30.41 | 37.89 | 31.33 | 28.52 |
| 16.00 | 1.71 | 1.89 | 2.04 | 27.93 | 25.31 | 24.77 | 29.40 | 25.24 | 24.26 |
| 16.30 | 1.66 | 1.84 | 2.00 | 24.64 | 23.60 | 23.45 | 26.00 | 23.76 | 23.41 |
| 16.60 | 1.63 | 1.81 | 1.96 | 23.58 | 23.69 | 24.15 | 24.55 | 23.89 | 24.29 |
| 17.00 | 1.59 | 1.76 | 1.90 | 24.15 | 26.02 | 27.83 | 23.78 | 25.58 | 27.59 |
| 17.30 | 1.57 | 1.72 | 1.86 | 25.58 | 29.68 | 33.85 | 23.89 | 27.92 | 32.25 |
| 17.60 | 1.54 | 1.70 | 1.84 | 28.09 | 36.32 | 38.74 | 25.03 | 32.18 | 40.04 |
| 18.00 | 1.51 | 1.68 | 1.83 | 32.61 | 34.10 | 28.92 | 29.51 | 38.77 | 32.52 |
| 18.30 | 1.50 | 1.67 | 1.83 | 29.63 | 27.65 | 24.80 | 31.11 | 30.28 | 26.60 |
| 18.60 | 1.52 | 1.68 | 1.84 | 23.99 | 23.92 | 22.66 | 24.91 | 24.64 | 23.31 |
| 19.00 | 1.56 | 1.71 | 1.85 | 19.61 | 21.18 | 21.77 | 19.34 | 20.85 | 21.24 |
| 19.50 | 1.58 | 1.71 | 1.83 | 18.00 | 20.57 | 23.51 | 17.09 | 19.69 | 21.97 |
| 20.60 | 1.51 | 1.67 | 1.81 | 31.59 | 31.69 | 28.37 | 24.74 | 28.95 | 26.87 |
| 21.30 | 1.52 | 1.68 | 1.79 | 21.23 | 23.12 | 26.81 | 20.90 | 23.58 | 26.42 |
| 22.00 | 1.48 | 1.66 | 1.78 | 26.28 | 27.23 | 39.74 | 25.24 | 28.29 | 33.31 |
| 22.70 | 1.48 | 1.66 | 1.81 | 41.34 | 36.72 | 38.91 | 35.22 | 40.45 | 31.98 |
| 23.40 | 1.52 | 1.69 | 1.89 | 31.37 | 30.17 | 23.46 | 31.27 | 29.35 | 22.85 |
| 24.10 | 1.59 | 1.75 | 1.96 | 23.40 | 25.64 | 23.81 | 25.20 | 25.41 | 23.76 |
| 24.80 | 1.64 | 1.81 | 2.01 | 27.86 | 31.02 | 22.78 | 34.32 | 28.91 | 22.86 |
| 25.50 | 1.77 | 1.98 | 2.18 | 18.08 | 17.55 | 15.56 | 19.37 | 17.85 | 16.32 |
| 26.00 | 1.89 | 2.09 | 2.21 | 14.56 | 14.72 | 15.40 | 16.05 | 15.52 | 16.87 |
| 26.50 | 1.90 | 2.06 | 2.15 | 14.48 | 15.56 | 18.27 | 16.42 | 17.11 | 22.03 |
| 27.00 | 1.83 | 1.98 | 2.14 | 17.82 | 19.86 | 21.03 | 21.50 | 25.43 | 30.21 |
| 27.50 | 1.81 | 2.02 | 2.22 | 20.94 | 18.86 | 17.36 | 29.75 | 22.58 | 19.87 |
| 28.50 | 2.10 | 2.26 | 2.38 | 13.18 | 13.48 | 15.05 | 15.00 | 14.96 | 16.85 |
| 29.00 | 2.14 | 2.24 | 2.37 | 13.97 | 15.53 | 18.14 | 15.36 | 17.17 | 20.25 |
| 29.50 | 2.08 | 2.19 | 2.36 | 18.40 | 21.25 | 24.91 | 18.21 | 22.82 | 25.23 |
| 30.00 | 2.06 | 2.21 | 2.41 | 30.56 | 30.22 | 37.31 | 23.22 | 32.82 | 27.05 |



Typical Performance Data

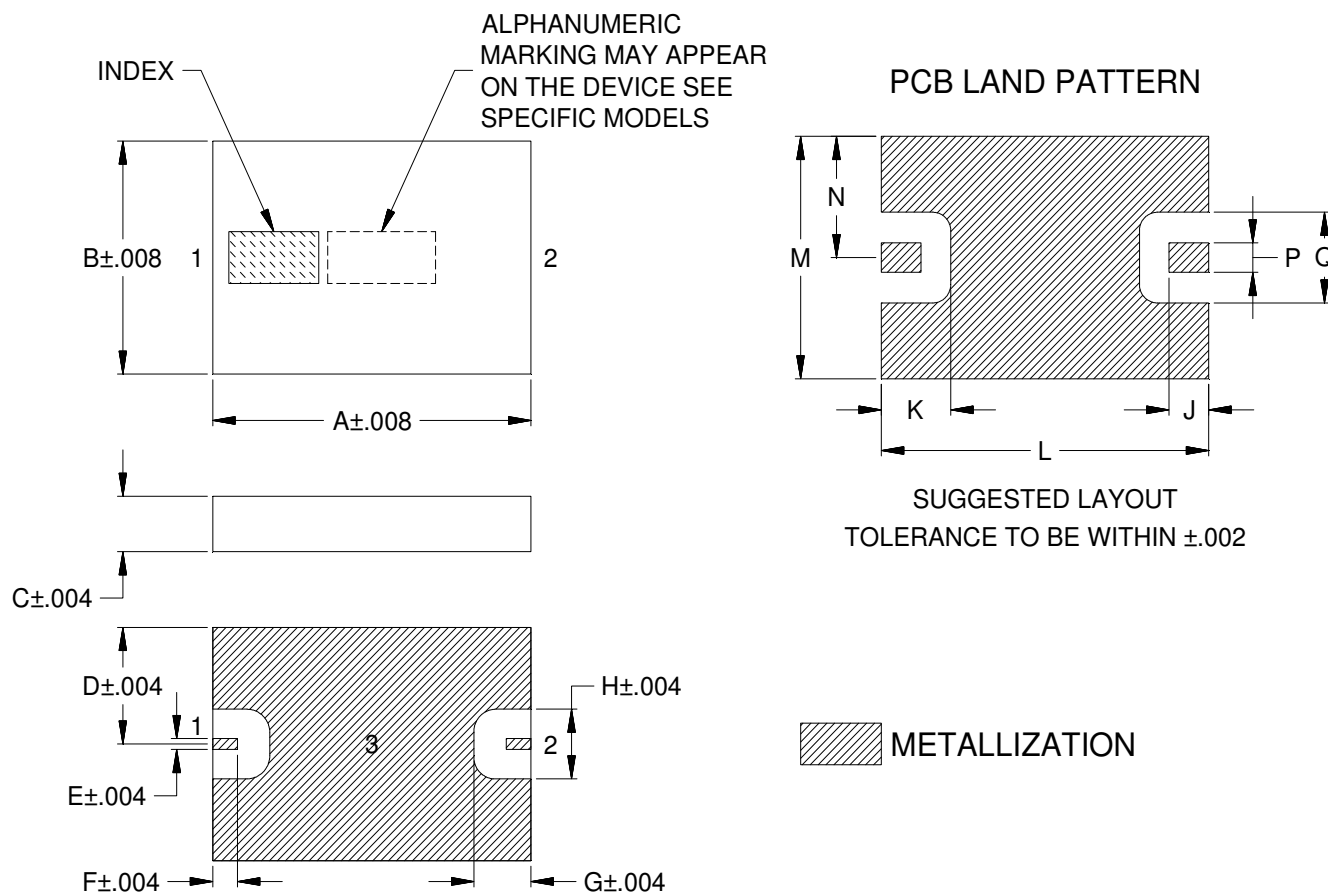
| FREQ. (GHz) | GROUP DELAY | | |
|--------------------|-------------|--------|---------|
| | (nsec) | | |
| | @-55°C | @+25°C | @+125°C |
| 15.3 | 0.26 | 0.25 | 0.25 |
| 15.6 | 0.24 | 0.24 | 0.24 |
| 15.9 | 0.23 | 0.23 | 0.23 |
| 16.2 | 0.22 | 0.22 | 0.22 |
| 16.5 | 0.22 | 0.21 | 0.21 |
| 16.8 | 0.21 | 0.21 | 0.21 |
| 17.0 | 0.21 | 0.21 | 0.21 |
| 17.4 | 0.20 | 0.20 | 0.20 |
| 17.7 | 0.20 | 0.20 | 0.20 |
| 18.0 | 0.19 | 0.19 | 0.19 |
| 18.3 | 0.19 | 0.19 | 0.19 |
| 18.6 | 0.19 | 0.19 | 0.19 |
| 18.9 | 0.19 | 0.18 | 0.18 |
| 19.2 | 0.18 | 0.18 | 0.18 |
| 19.5 | 0.18 | 0.18 | 0.18 |
| 19.8 | 0.18 | 0.18 | 0.18 |
| 20.1 | 0.18 | 0.18 | 0.18 |
| 20.4 | 0.18 | 0.18 | 0.18 |
| 20.7 | 0.18 | 0.18 | 0.18 |
| 21.0 | 0.17 | 0.18 | 0.18 |
| 21.3 | 0.17 | 0.17 | 0.17 |
| 21.6 | 0.17 | 0.17 | 0.17 |
| 21.9 | 0.17 | 0.17 | 0.17 |
| 22.2 | 0.17 | 0.17 | 0.17 |
| 22.5 | 0.17 | 0.17 | 0.17 |
| 22.8 | 0.17 | 0.17 | 0.17 |
| 23.1 | 0.17 | 0.17 | 0.17 |
| 23.4 | 0.17 | 0.17 | 0.17 |
| 23.7 | 0.17 | 0.17 | 0.17 |
| 24.0 | 0.17 | 0.17 | 0.17 |
| 24.3 | 0.17 | 0.17 | 0.17 |
| 24.6 | 0.17 | 0.17 | 0.17 |
| 24.9 | 0.17 | 0.17 | 0.17 |
| 25.2 | 0.17 | 0.17 | 0.17 |
| 25.5 | 0.17 | 0.17 | 0.16 |
| 25.8 | 0.16 | 0.16 | 0.16 |
| 26.0 | 0.16 | 0.16 | 0.16 |
| 26.4 | 0.16 | 0.16 | 0.17 |
| 26.7 | 0.16 | 0.17 | 0.17 |
| 30.0 | 0.17 | 0.17 | 0.17 |

Typical Performance Curves



Outline Dimensions

NM1812C-5



| CASE# | A | B | C | D | E | F | G | H | J | K | L | M | N | P | Q | WT.GRAM |
|-----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------|
| NM1812C-5 | .177 (4.50) | .126 (3.20) | .030 (0.76) | .063 (1.60) | .006 (0.15) | .014 (0.35) | .032 (0.81) | .038 (0.96) | .022 (0.56) | .039 (0.98) | .182 (4.63) | .131 (3.33) | .065 (1.66) | .016 (0.41) | .049 (1.24) | 0.04 |

Dimensions are in inches (mm). Tolerances: 2Pl. $\pm .01$; 3Pl. $\pm .005$

Notes:

1. Open style, Ceramic base.
2. Termination finish: **as shown below or indicated on Data Sheet.**
For RoHS Case Styles: Gold plate over Nickel plate. All models, (+) suffix.
3. Pad tolerance is non-cumulative. Minimum spacing between each pad is .004.



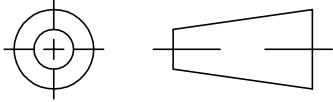
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site



The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

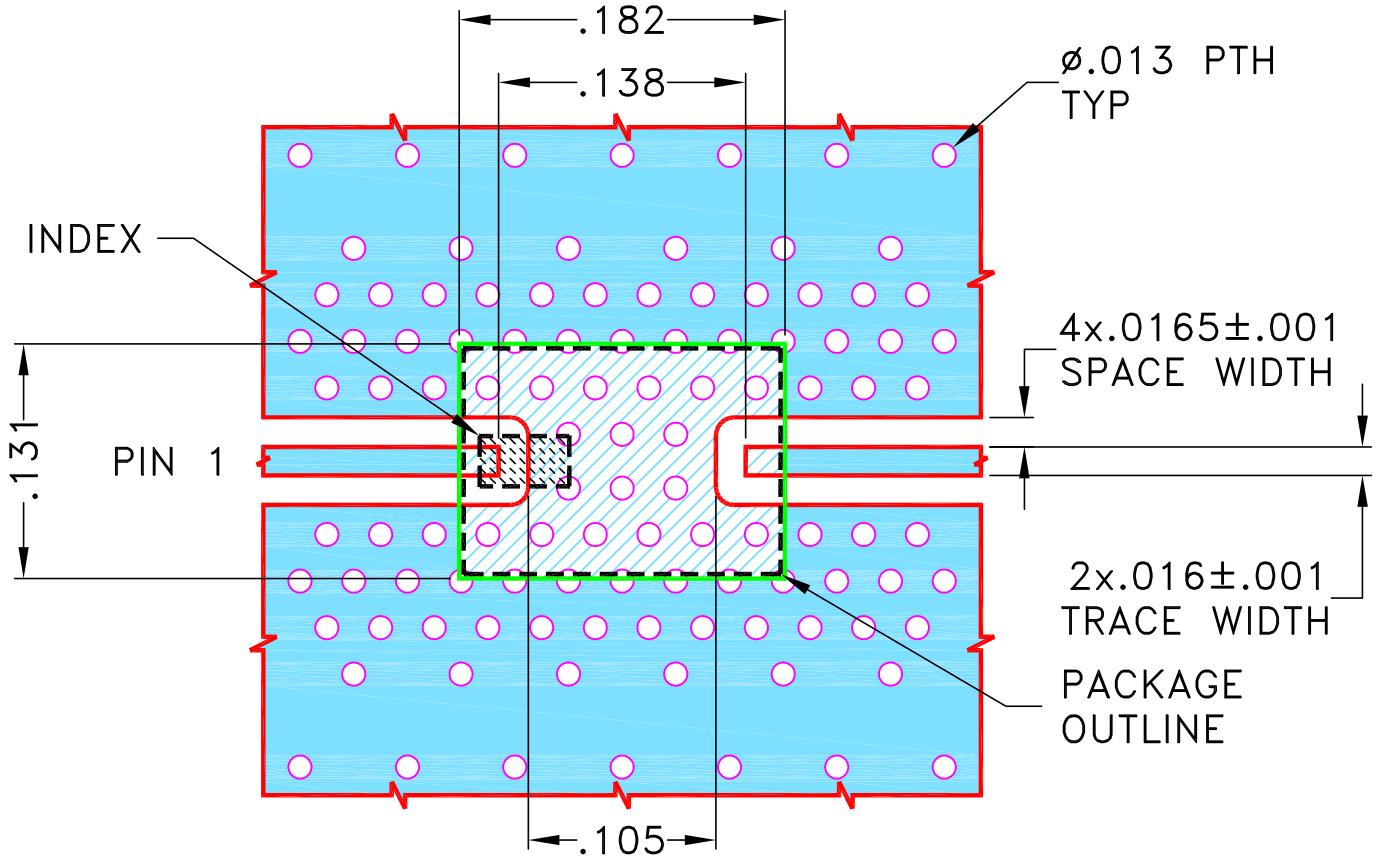
THIRD ANGLE PROJECTION



REVISIONS



| REV | ECN No. | DESCRIPTION | DATE | DR | AUTH |
|-----|------------|-------------|--------|-----|------|
| OR | ECO-015456 | NEW RELEASE | OCT 22 | DDR | VC |
| | | | | | |
| | | | | | |

SUGGESTED MOUNTING CONFIGURATION FOR NM1812C-5 CASE STYLE



NOTES:

1. COPLANAR WAVEGUIDE PARAMETERS ARE SHOWN FOR ROGERS (R04835 Lo Pro) WITH DIELECTRIC THICKNESS $.0073 \pm .0007$; COPPER: 1/2 Oz. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH AND GAP MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

 DENOTES PCB COPPER PATTERN WITH SMOBC (SOLDER MASK OVER BARE COPPER)
 DENOTES PCB COPPER PATTERN FREE OF SOLDERMASK

| UNLESS OTHERWISE SPECIFIED | INITIALS | DATE |
|----------------------------|---------------|-----------|
| DIMENSIONS ARE IN INCHES | DRAWN: DDR | 20 OCT 22 |
| TOLERANCES ON: | CHECKED: GTP | 20 OCT 22 |
| 2 PL DECIMALS ± | APPROVED: RKS | 20 OCT 22 |
| 3 PL DECIMALS ± .005 | | |
| ANGLES ± | | |
| FRACTIONS ± | | |

 **Mini-Circuits®** 13 Neptune Avenue
Brooklyn NY 11235

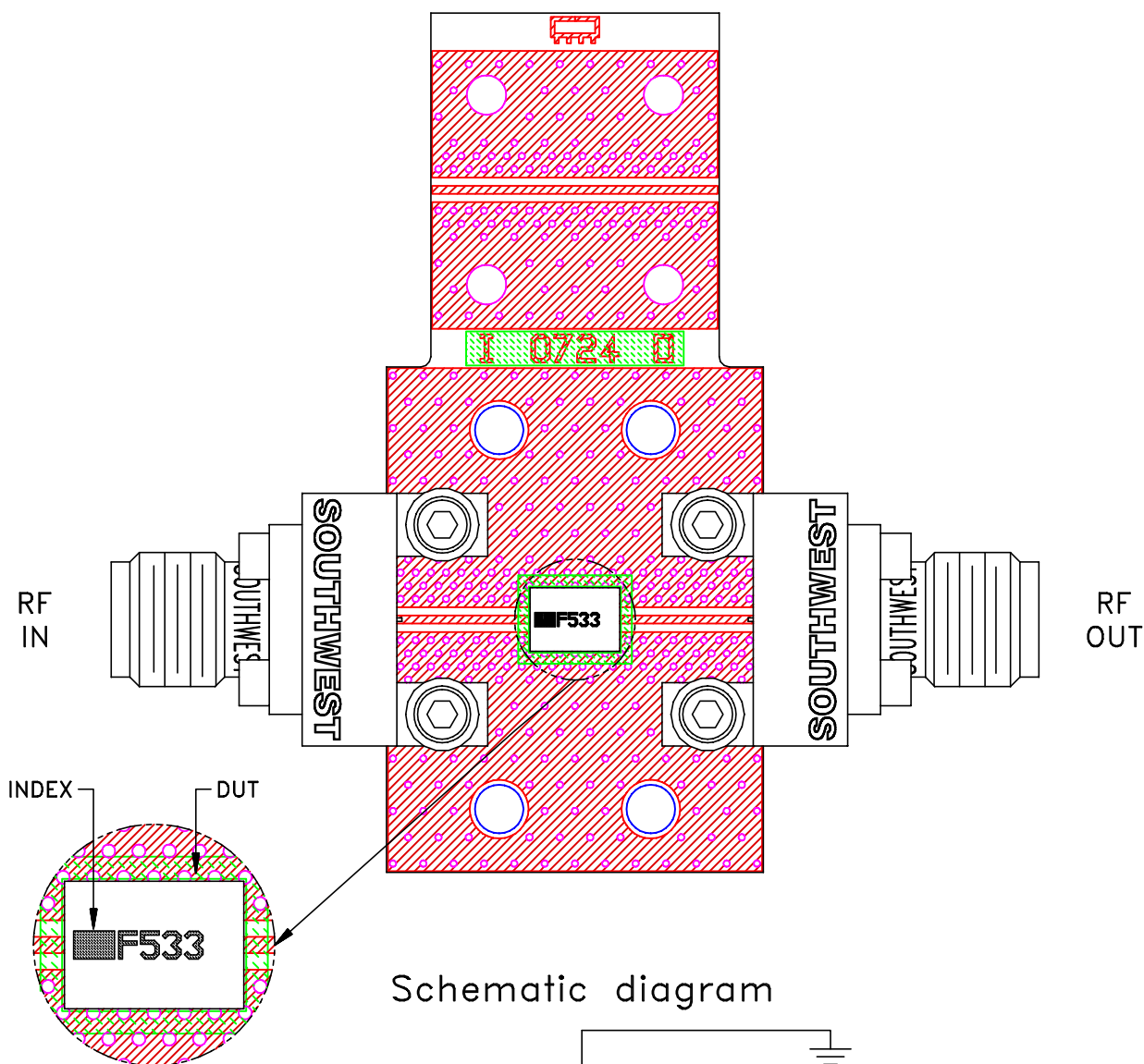
PL DWG NM1812C-5 C.S 50 OHM HFHK

| | | | |
|-----------------|-------------------|-----------------------|---------|
| SIZE: A | CODE IDENT: 15542 | DRAWING NO: 98-PL-708 | REV: OR |
| FILE: 98-PL-708 | SCALE: 9:1 | SHEET: 1 OF 1 | |

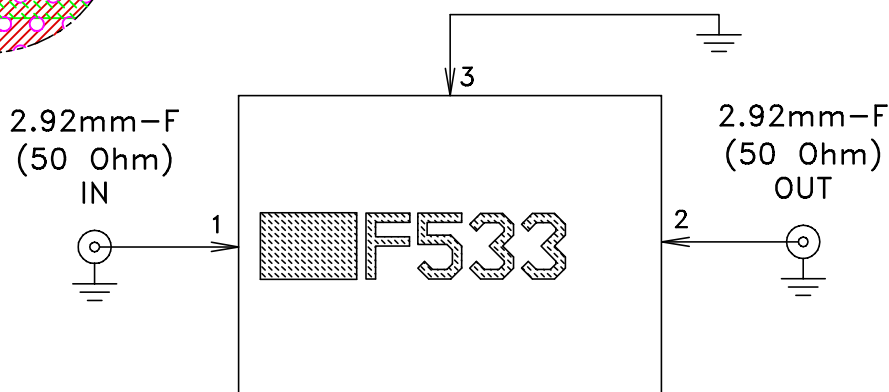
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Evaluation Board and Circuit

TB-HFCU-1482+




Schematic diagram



Notes:

1. PCB Material: ROGERS (R04835 Lo Pro) OR Equivalent, Dielectric Constant= 3.48 ± 0.05
Dielectric Thickness: $.0073 \pm 0.0007$
2. 50 Ohm 2.92mm Female Connectors.

 **Mini-Circuits®**

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

| Specification | Test/Inspection Condition | Reference/Spec |
|-----------------------|--|--|
| Operating Temperature | -55° to 125° C Ambient Environment | Individual Model Data Sheet |
| Storage Temperature | -55° to 125° C Ambient Environment | Individual Model Data Sheet |
| Humidity | 90 to 95% RH, 240 hours, 50°C | MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours |
| Solder Reflow Heat | Sn-Pb Eutectic Process 225°C peak Pb-Free Process 245° - 250°C peak | J-STD-020C, Table 4-1, 4-2 and 5-2, Figure 5-1 |
| Solderability | 10X Magnification | J-STD-002, Test B,B1, 95% Coverage |
| Thermal Shock | -55° to +125°C, 15 min dwell,250 cycles | MIL-STD-202, Method 107 |
| Bend Test | 1mm, deflection for 5 seconds Span of bending: 2.75" | -- |
| High Temp Storage | 125°C to 1000 Hrs | --- |