



THIN FILM SURFACE MOUNT

Low Pass Filter

ALF-12000+

Mini-Circuits

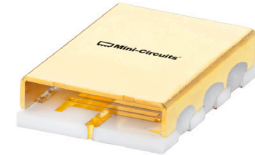
50Ω DC to 12 GHz

KEY FEATURES

- Low Passband Insertion Loss of 0.5 dB Typ.
- High Rejection of 47 dB Typ.
- Good Return Loss of 17 dB Typ.
- Small Size, 5.59 x 8.13 x 2.03 mm

APPLICATIONS

- Telecommunications and broad band wireless systems.
- Military applications.
- SATCOM modems.
- Test and measurements

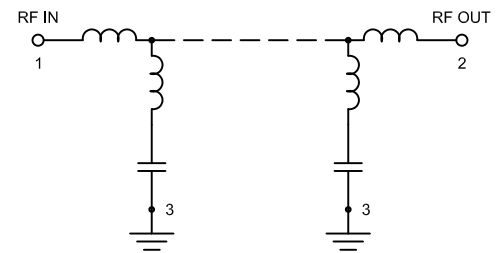


Generic photo used for illustration purposes only

PRODUCT OVERVIEW

Mini-Circuits' Surface Mount Thin-Film filters offer low insertion loss and high rejection realized via Thin-Film on Alumina substrate, using a sputtering process that can guarantee an enhanced Q and repeatable performance. Low pass, high pass, and bandpass surface mount thin-film designs can be realized with this technology up to 40GHz in a small form factor helping customers achieve their SWaP objectives. Using our high quality thin-film manufacturing process we can guarantee repeatability on large batches of filters.

FUNCTIONAL DIAGRAM



ELECTRICAL SPECIFICATIONS^{1,2} AT +25°C

Parameter		F#	Frequency (GHz)	Min.	Typ.	Max.	Units
Pass Band	Insertion Loss	DC-F1	DC - 12	—	0.5	1.2	dB
	Freq. Cut-Off ³	Fc	13.95	—	3	—	dB
	Return Loss	DC-F1	DC - 12	—	17	—	dB
Stop Band	Rejection	F2-F3	15.6 - 17	25	38	—	dB
		F3-F4	17 - 20	35	47	—	
		F4-F5	20 - 25	—	30	—	

1. Tested in Evaluation Board P/N TB-ALF-12000+ with feedline losses removed by normalization of S12 and S21 traces to measurement of TB thru-line.

2. This component should not be used as a DC-block. In applications where DC voltage and/or current is present at either the input or output ports, external DC blocking capacitors are required

3. Typical variation ±3%

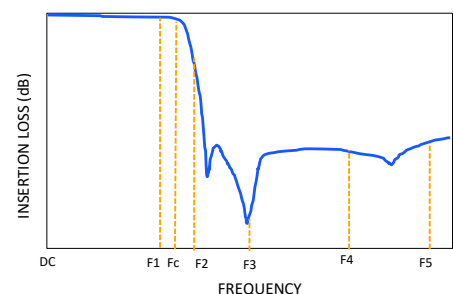
ABSOLUTE MAXIMUM RATINGS⁴

Parameter	Ratings
Operating Temperature	-55°C to +125°C
Storage Temperature	-55°C to +125°C
Input Power ⁵	12 W Max. at 25°C

4. Permanent damage may occur if any of these limits are exceeded.

5. Power rating applies only to signals within the passband. Derated power at +125 degC is 4 W.

TYPICAL FREQUENCY RESPONSE





THIN FILM SURFACE MOUNT

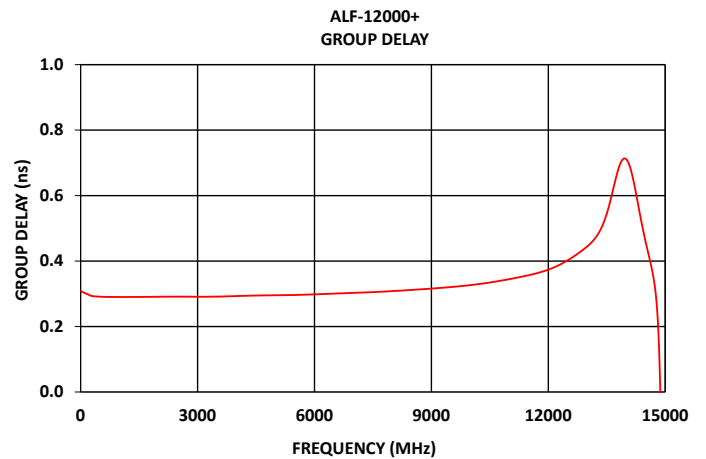
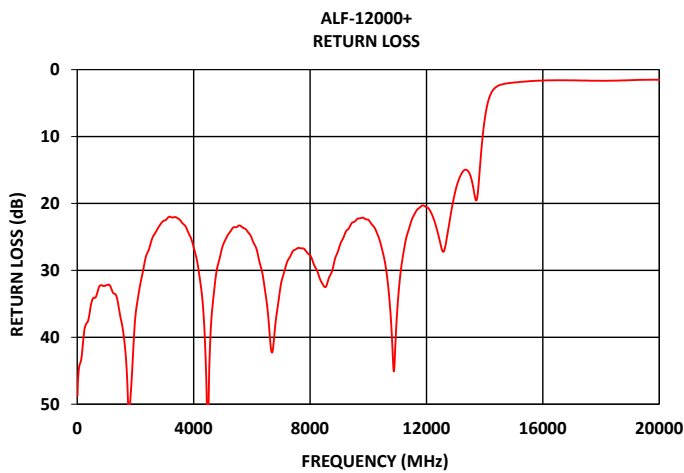
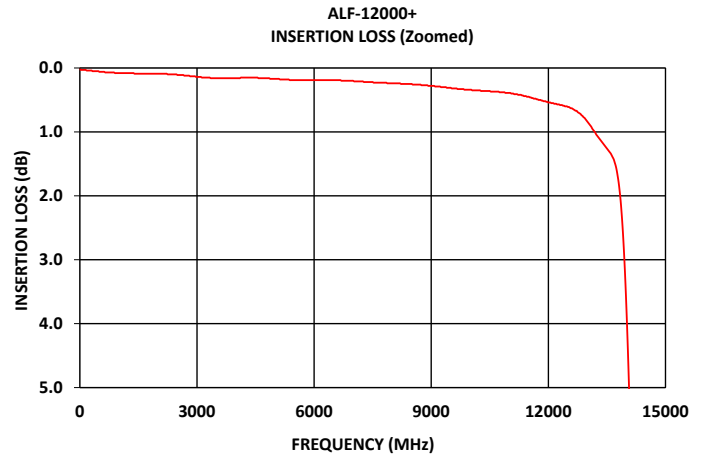
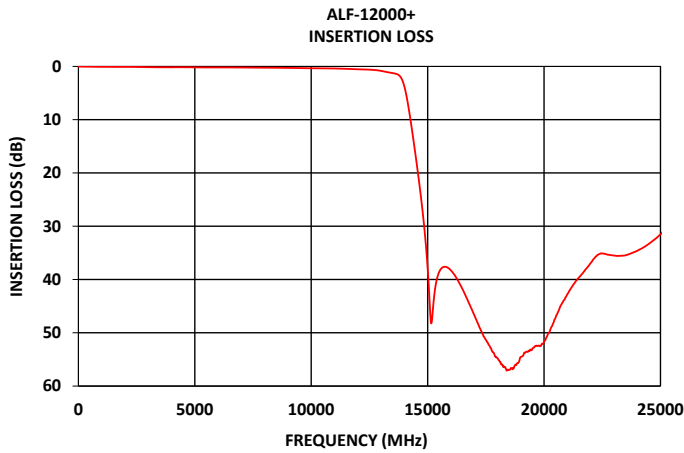
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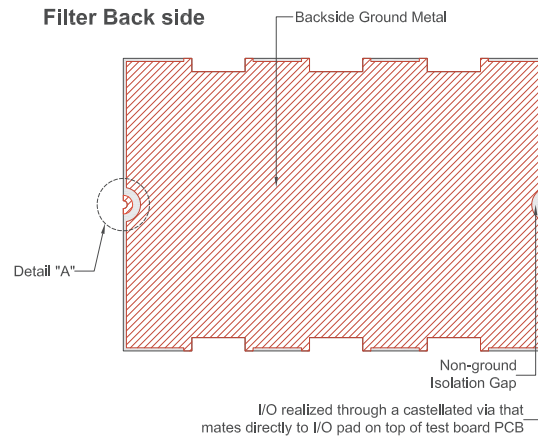
50Ω DC to 12 GHz

TYPICAL PERFORMANCE GRAPHS AT +25°C



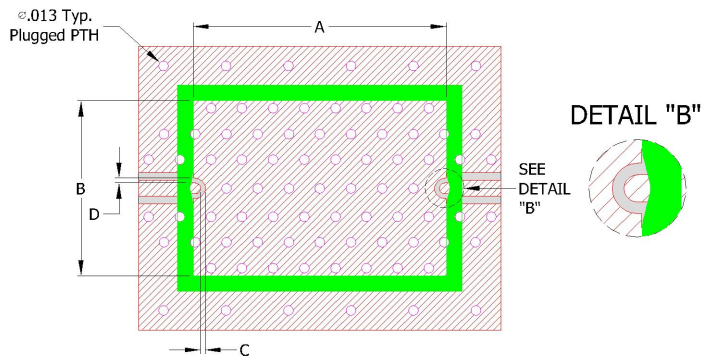
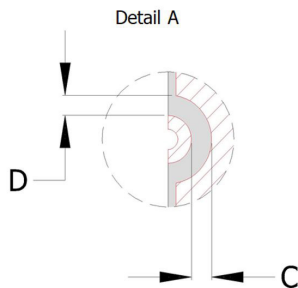


RECOMMENDED PCB LAYOUT PATTERN FOR FILTER



PCB Pattern Recommendations

Filter RF I/O Detail (Filter Back Side)



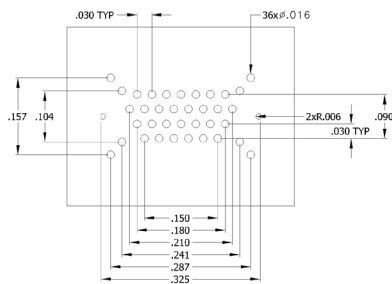
- 1) Customer PCB's ground pattern length (dimension A) can be similar to filter length.
- 2) Customer PCB's ground pattern width (dimension B) can be similar filter width.
- 3) Dimensions C and D on Filter RF I/O detail and Customer PCB pattern can be closely match. The dimensions of C and D on the Customer PCB pattern can be slightly larger to account for component alignment tolerance (ground metal can be pulled back from RF I/O trace).
- 4) Recommend to use Solder mask at Customer PCB at outer area of filter pattern/ footprint with a clearance of about 1.25mil at each side. (Tighter registration tolerance required for solder mask)
- 5) Recommended to use Solder mask at I/O of Customer PCB as per above diagram (refer detail B).



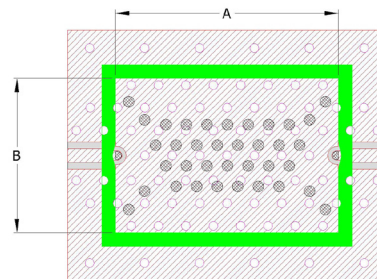
COMMENTS ON COMPONENT HANDLING AND SOLDER ATTACH

- 1) Avoid using soldering iron directly to the ceramic filter. This would lead to development of crack in the component due to thermal shock.
- 2) Vacuum pick-up tool or plastic tweezers are recommended for handling the components. Extra care should be taken not to scratch the filter or metal area.
- 3) Use 2-3 mil thickness stencil plate and screen print the solder. Refer below picture for recommended stencil pattern to get the best solder attachment.

Stencil opening drawing



Solder location after screen print



- 4) Plugged ground vias in the PWB will improve attachment consistency.
- 5) Recommended to have a similar or closer test board material and thickness (refer Mini-Circuits evaluation board for details) to minimize the CTE over the temperature range.



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Low Pass Filter

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50Ω DC to 12 GHz

ADDITIONAL DETAILED INFORMATION IS AVAILABLE ON OUR DASH BOARD.

[CLICK HERE](#)

Performance Data and Graphs	Data
	Graphs
	S-Parameter (S2P Files) Data Set (.zip file) De-embedded to device pads
Case Style	UC2731 Lead Finish: Gold over Nickel plate.
RoHS Status	Compliant
Tape and Reel	TR-F003
Suggested Layout for PCB Design	PL-652
Evaluation Board	TB-ALF-12000+
	Gerber File
Environmental Rating	ENV120

NOTES

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the standard terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/terms/viewterm.html



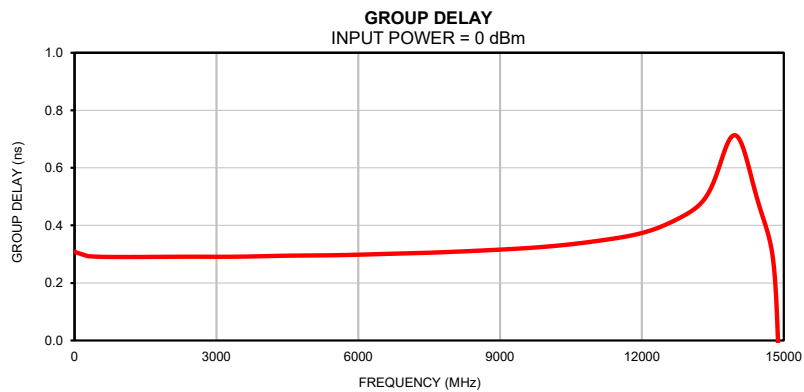
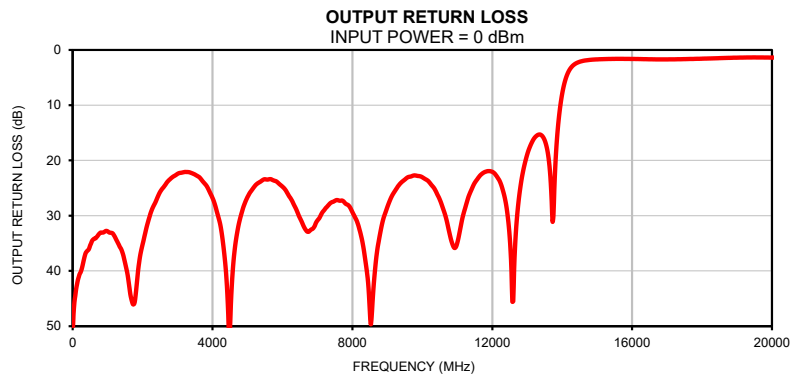
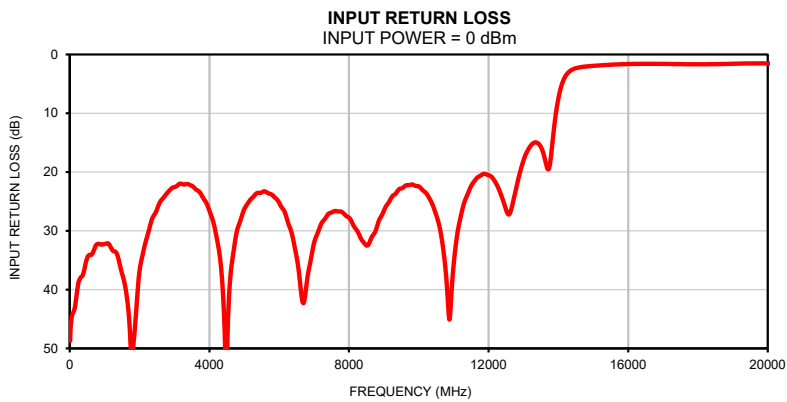
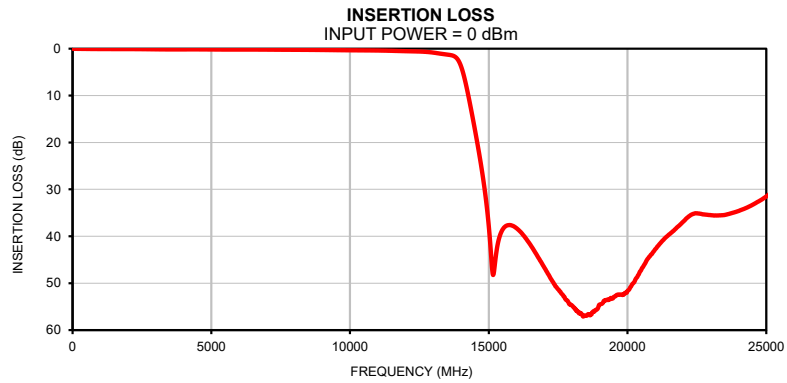
Thin-Film Lowpass Filter

ALF-12000+

Typical Performance Data

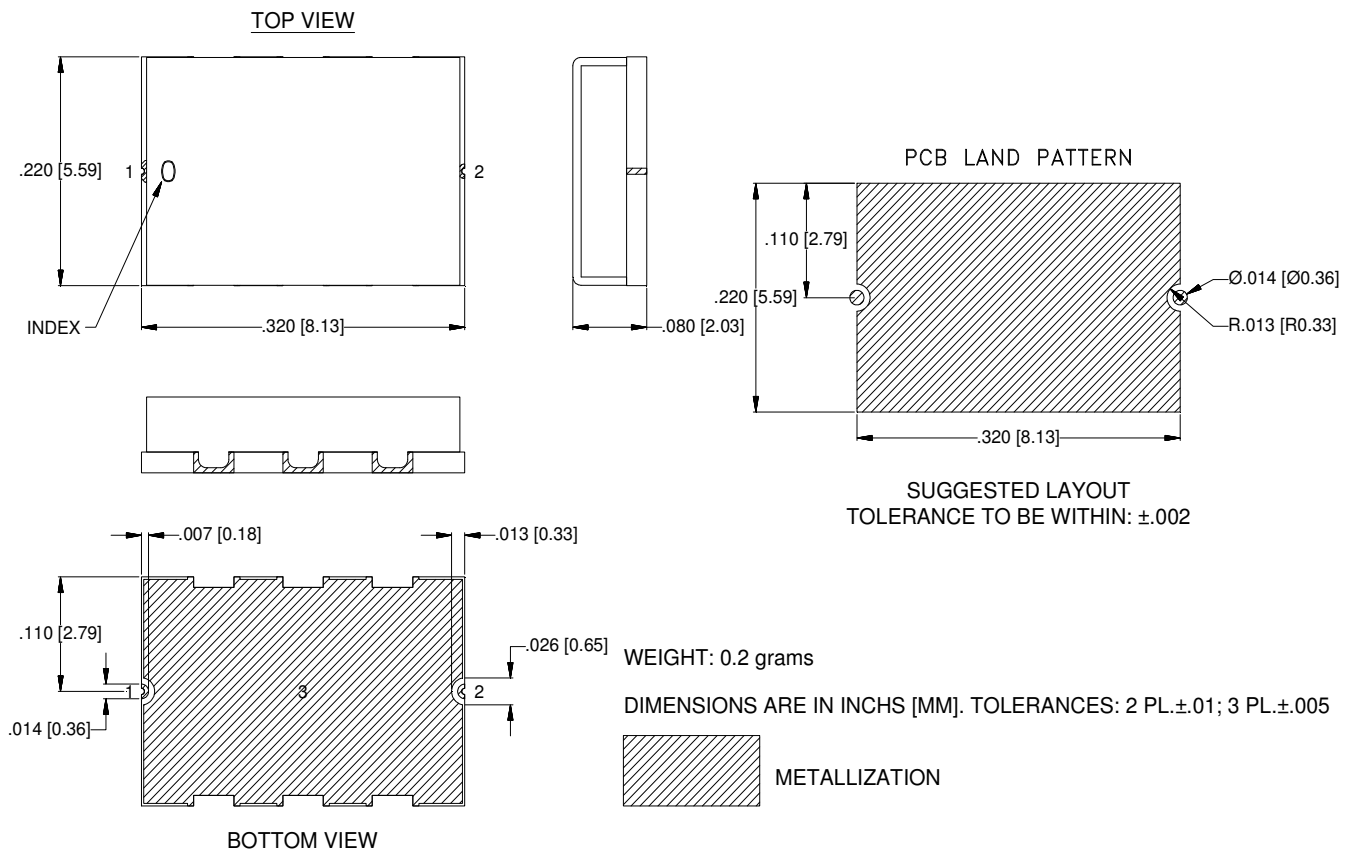
FREQ.	Insertion Loss	Input Return Loss	Output Return Loss	FREQ.	Group Delay
(MHz)	(dB)	(dB)	(dB)	(MHz)	(ns)
10	0.02	48.75	49.99	10	0.31
20	0.03	47.17	48.61	20	0.31
50	0.03	44.99	45.66	50	0.31
100	0.03	43.90	43.25	100	0.30
500	0.06	34.65	35.38	500	0.29
800	0.07	32.22	33.05	700	0.29
1000	0.08	32.24	32.83	900	0.29
1200	0.08	33.06	33.74	1000	0.29
1400	0.09	34.84	36.24	1200	0.29
1800	0.09	51.29	44.42	1400	0.29
2000	0.09	36.84	35.19	1600	0.29
2500	0.11	26.36	25.70	1800	0.29
3000	0.14	22.55	22.42	1900	0.29
3500	0.16	22.34	22.56	2000	0.29
4000	0.16	26.54	26.80	2100	0.29
4300	0.15	34.32	34.93	2300	0.29
4500	0.15	54.02	50.39	2500	0.29
5000	0.17	26.33	26.63	2600	0.29
5500	0.19	23.47	23.40	2800	0.29
6000	0.19	25.22	24.74	3000	0.29
6500	0.19	34.44	30.42	3200	0.29
7000	0.20	32.05	30.87	3400	0.29
7500	0.22	26.87	27.31	3600	0.29
8000	0.24	27.76	29.35	3800	0.29
8500	0.25	32.48	47.38	4000	0.29
9000	0.28	26.58	28.43	4200	0.29
9500	0.31	22.79	23.46	4400	0.29
10000	0.34	22.44	23.04	4600	0.29
10500	0.36	27.31	27.09	4800	0.30
11000	0.39	35.76	34.92	5000	0.30
11500	0.45	22.39	24.04	5100	0.30
12000	0.54	20.54	22.05	5200	0.30
12500	0.61	26.38	33.95	5400	0.30
12700	0.67	25.12	30.89	5800	0.30
13000	0.84	18.05	18.92	6000	0.30
13500	1.26	15.73	16.36	6200	0.30
13950	3.04	9.21	9.96	6400	0.30
14000	3.77	7.50	7.93	6600	0.30
14500	17.29	2.34	2.14	6800	0.30
14600	20.58	2.21	1.97	7000	0.30
14850	30.00	2.01	1.76	7200	0.30
15375	40.35	1.79	1.63	7400	0.30
15500	38.54	1.75	1.62	7600	0.31
15600	37.87	1.71	1.61	7800	0.31
16000	38.28	1.63	1.63	8000	0.31
16500	41.82	1.59	1.69	8300	0.31
17000	46.66	1.60	1.71	8500	0.31
18000	54.78	1.67	1.58	8800	0.31
19000	54.55	1.58	1.40	9000	0.32
19500	52.94	1.52	1.35	9400	0.32
20000	51.65	1.53	1.38	9600	0.32
21000	42.75	1.69	1.59	9800	0.32
21500	39.60	1.79	1.76	10000	0.33
22000	36.92	1.93	1.94	10300	0.33
22500	35.10	2.03	2.06	10500	0.33
23000	35.50	1.99	2.01	10800	0.34
23500	35.46	1.90	1.91	11000	0.34
24000	34.61	1.80	1.77	11300	0.35
24500	33.30	1.69	1.66	11500	0.36
25000	31.50	1.65	1.57	12000	0.37

Typical Performance Curves



Outline Dimensions

UC2731



Notes:

1. Case material: Gold over Nickel over Annealed Stainless Steel.
2. Base: Ceramic
3. Termination finish: **as shown below or indicated on Data Sheet.**
For RoHS Case Styles: Gold over Nickel plate. All models, (+) suffix.



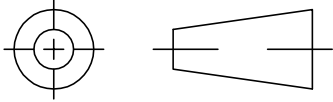
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site



The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

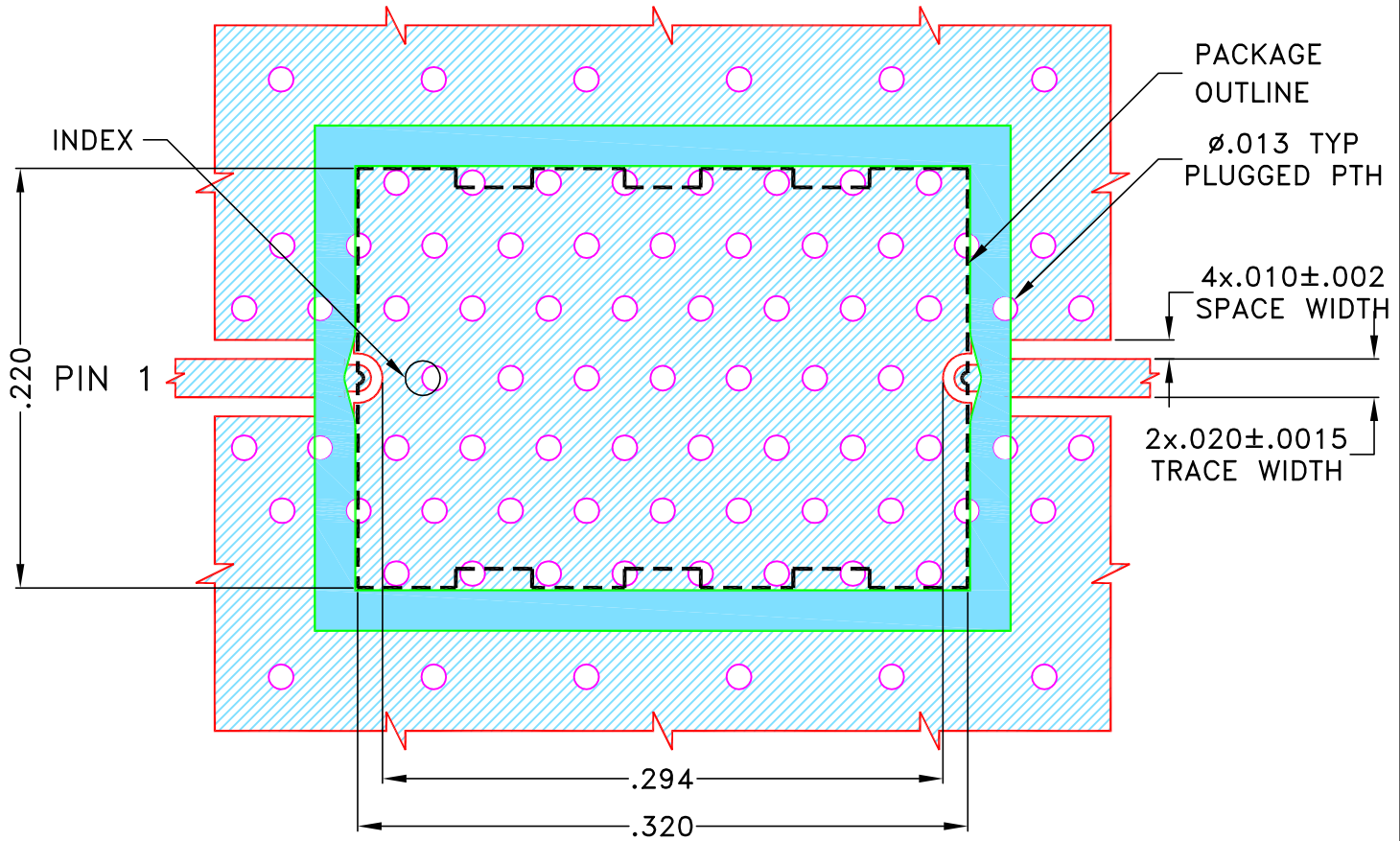
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	ECO-007104	NEW RELEASE	MAR 21	DDR	VC
A	ECO-010633	UPDATED AS PER CURRENT TEST BOARD	NOV 21	DDR	VC

**SUGGESTED MOUNTING CONFIGURATION
FOR UC2731 CASE STYLE**



NOTES:

1. COPLANAR WAVEGUIDE PARAMETERS ARE SHOWN FOR ROGERS (R04350B) WITH DIELECTRIC THICKNESS $.010 \pm .0010$. COPPER: 1/2 Oz. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH AND GAP MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

DENOTES PCB COPPER PATTERN WITH SMOBC (SOLDER MASK OVER BARE COPPER)
 DENOTES PCB COPPER PATTERN FREE OF SOLDERMASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN: DDR	29 MAR 21
TOLERANCES ON:	CHECKED: RR	29 MAR 21
2 PL DECIMALS ±	APPROVED: NN	29 MAR 21
3 PL DECIMALS ± .005		
ANGLES ±		
FRACTIONS ±		

Mini-Circuits® 13 Neptune Avenue
Brooklyn NY 11235

PL DWG, UC2731 C.S, 50 OHM, ABF

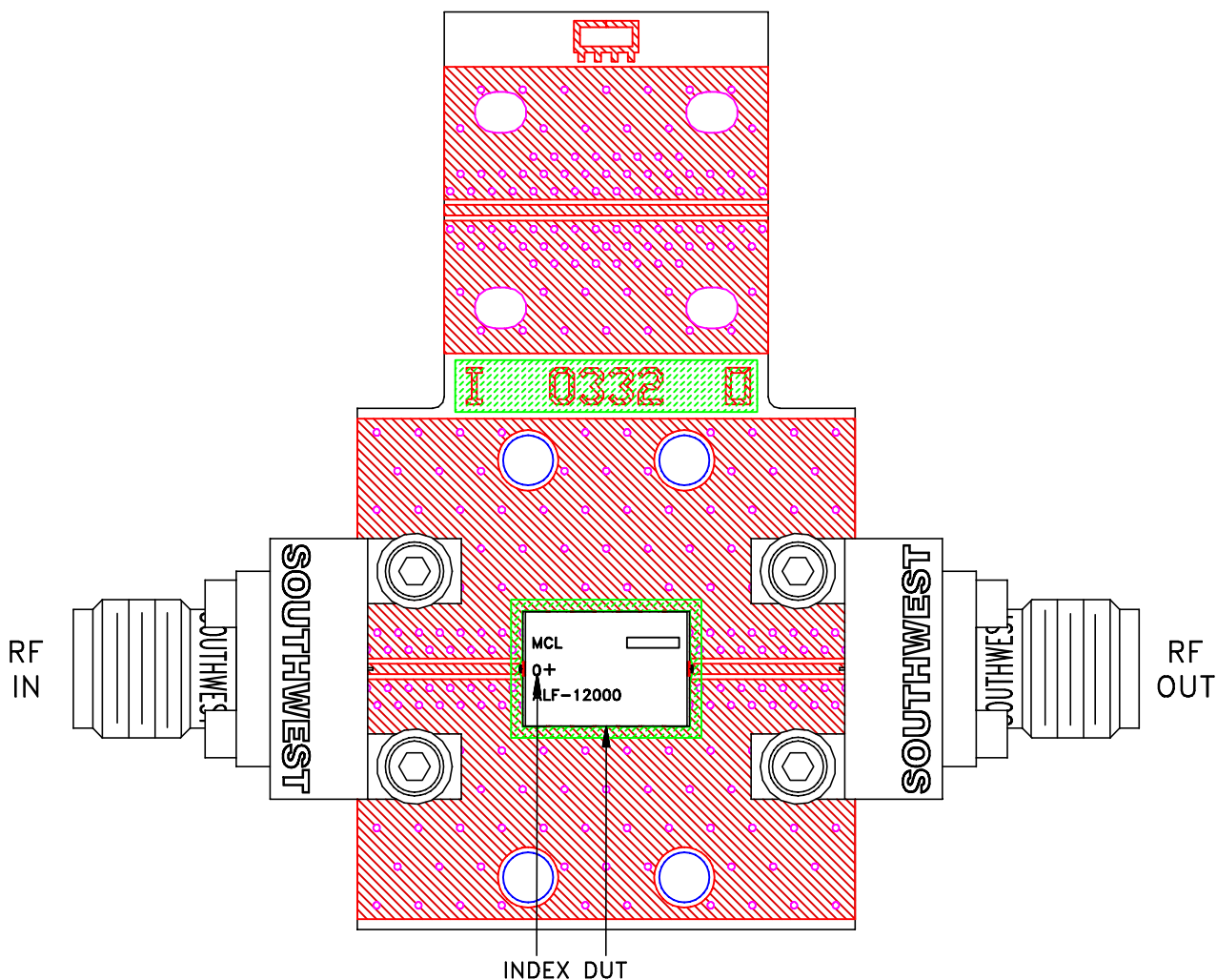
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ASHEETA1.DWG REV:A DATE:01/12/95

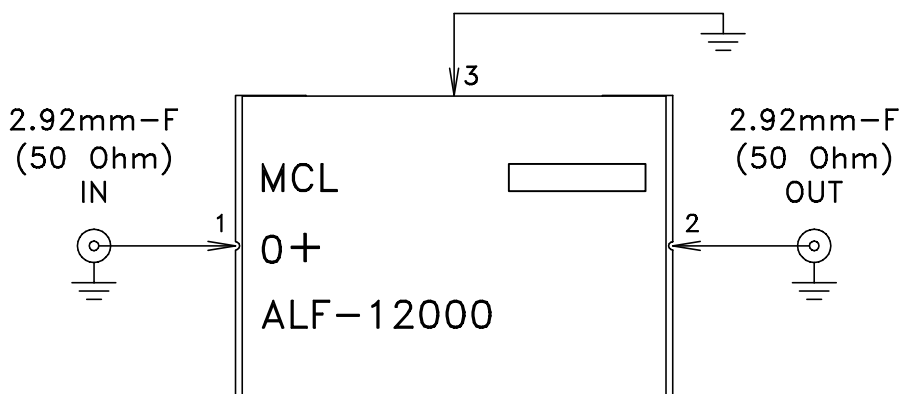
SIZE	CODE IDENT	DRAWING NO:	REV:
A	15542	98-PL-652	A
FILE:	98-PL-652	SCALE:	10:1
SHEET:	1	OF	1

Evaluation Board and Circuit

TB-ALF-12000+




Schematic diagram



Notes:

1. PCB Material: ROGERS (R04350B) OR Equivalent, Dielectric Constant=3.48±.05
Dielectric Thickness: .010±.001 inch
2. 50 Ohm 2.92mm Female Connectors.

 **Mini-Circuits®**

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-55° to 125° C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 125° C Ambient Environment	Individual Model Data Sheet
Solderability	10X Magnification	J-STD-002, Para 4.2.5, Test S, 95% Coverage
Thermal Shock	-55° to 125°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, Except +125°C