

# Surface Mount Directional Coupler

## ADC-8-4-75+

75Ω      8dB      5 to 1250 MHz

### Features

- wideband, 5-1250 MHz
- excellent coupling flatness,  $\pm 0.15$  typ.
- aqueous washable
- protected by U.S Patents 6,133,525 & 6,140,887

### Applications

- cable tv
- communications



Generic photo used for illustration purposes only  
CASE STYLE: CD542

### +RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications



Available Tape and Reel  
at no extra cost

Reel Size	Devices/Reel
7"	20, 50, 100, 200
13"	500, 1000

### Electrical Specifications at 25°C

Parameter	Condition (MHz)	Min.	Typ.	Max.	Unit
Frequency Range		5		1250	MHz
Mainline Loss <sup>1</sup>	5 - 870	—	1.8	2.3	dB
	870 - 1250	—	2.0	2.6	
Coupling	5 - 1250	—	7.9±0.5	—	dB
Coupling Flatness ( $\pm$ )	5 - 1000	—	0.15	0.5	dB
	5 - 1250	—	0.25	0.7	
Directivity	5 - 500	14	16	—	dB
	500 - 870	12	15	—	
	870 - 1250	9	13	—	
Return Loss (Input)	5 - 50	13	15	—	dB
	50 - 1250	14	16	—	
Return Loss (Output)	5 - 50	17	22	—	dB
	50 - 1250	15	18	—	
Return Loss (Coupling)	5 - 50	13	15	—	dB
	50 - 1250	14	16	—	
Input Power	5 - 1250	—	—	1.0	W

1. Mainline loss includes theoretical power loss at coupled port.

### Maximum Ratings

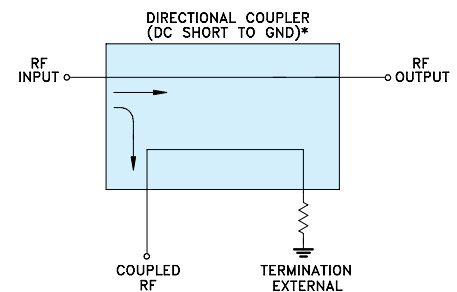
Parameter	Ratings
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C

Permanent damage may occur if any of these limits are exceeded.

### Pin Connections

Function	Pin Number
INPUT	1
OUTPUT	6
COUPLED	3
GROUND	2
75Ω TERM EXTERNAL	4
ISOLATE (DO NOT USE)	5

### Electrical Schematic

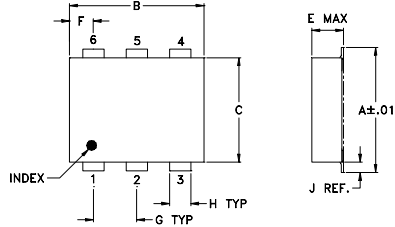


\* ELECTRICAL SCHEMATIC IS FOR DIRECTIONAL COUPLER WITH INTERNAL TRANSFORMER(S) AND EXTERNAL TERMINATION.

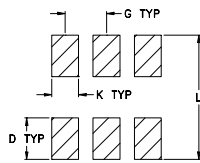


# ADC-8-4-75+

## Outline Drawing



## PCB Land Pattern



Suggested Layout,  
Tolerance to be within  $\pm 0.002$

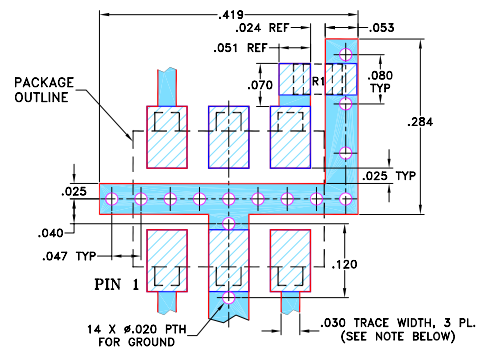
## Outline Dimensions (inch/mm)

A	B	C	D	E	F	G
.272	.310	.220	.100	.112	.055	.100
6.91	7.87	5.59	2.54	2.84	1.40	2.54

H	J	K	L	wt
.030	.026	.065	.300	grams
0.76	0.66	1.65	7.62	0.20

## Demo Board MCL P/N: TB-08 Suggested PCB Layout (PL-042)

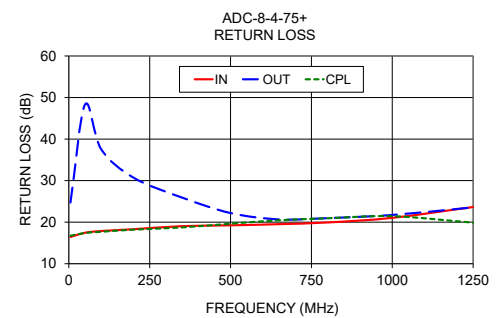
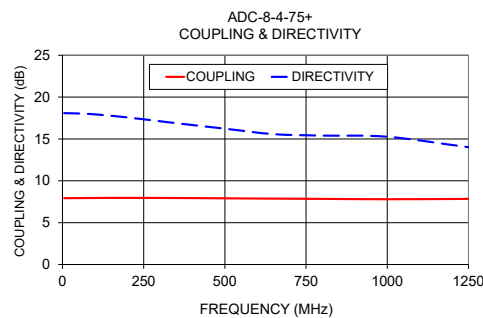
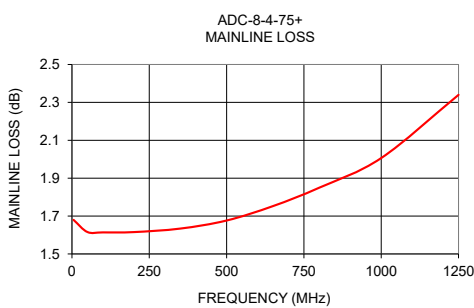


RESISTOR R1: 75 Ohm, 0805 SIZE.  
NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS  $.030 \pm .002$ ". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

## Typical Performance Data

Frequency (MHz)	Mainline Loss (dB) In-Out	Coupling (dB) In-Cpl	Directivity (dB)	Return Loss (dB)		
				In	Out	Cpl
5	1.68	7.93	18.08	16.44	24.73	16.74
50	1.62	7.93	18.04	17.46	48.30	17.40
100	1.61	7.95	17.94	17.88	37.55	17.69
200	1.62	7.96	17.57	18.31	30.71	18.21
350	1.63	7.95	16.88	19.05	25.93	18.74
500	1.68	7.91	16.23	19.24	22.20	19.64
650	1.75	7.87	15.57	19.53	20.67	20.47
800	1.85	7.84	15.40	19.94	20.98	20.94
1000	2.01	7.80	15.26	21.04	21.74	21.44
1250	2.34	7.84	14.01	23.65	23.57	19.88



## Additional Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at [www.minicircuits.com/MCLStore/terms.jsp](http://www.minicircuits.com/MCLStore/terms.jsp)

# Directional Coupler

# ADC-8-4-75+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +25°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	1.62	7.87	18.26	16.56	27.30	16.45
10	1.59	7.86	18.37	16.86	33.19	16.77
15	1.58	7.86	18.42	17.04	38.28	16.97
20	1.59	7.87	18.42	17.09	42.58	17.02
25	1.59	7.87	18.40	17.10	47.01	17.03
50	1.61	7.90	18.31	17.21	48.09	17.12
75	1.62	7.92	18.24	17.33	39.98	17.24
100	1.62	7.93	18.20	17.48	36.25	17.38
125	1.63	7.95	18.05	17.61	33.75	17.49
150	1.63	7.95	18.05	17.76	31.74	17.64
175	1.64	7.97	17.92	17.90	30.19	17.80
200	1.65	7.97	17.87	18.05	28.85	17.96
225	1.65	7.98	17.69	18.21	27.76	18.14
250	1.65	7.98	17.73	18.36	26.85	18.32
275	1.66	7.99	17.49	18.49	26.01	18.52
300	1.67	8.00	17.42	18.69	25.29	18.72
325	1.67	8.00	17.35	18.86	24.64	18.90
350	1.68	8.01	17.18	19.04	24.04	19.11
375	1.68	8.01	17.05	19.22	23.59	19.31
400	1.69	8.02	16.98	19.41	23.11	19.51
450	1.71	8.02	16.70	19.85	22.45	19.89
475	1.73	8.03	16.53	20.07	22.14	20.10
500	1.74	8.02	16.41	20.30	21.89	20.30
525	1.75	8.03	16.31	20.52	21.68	20.46
550	1.77	8.03	16.09	20.79	21.49	20.64
600	1.80	8.03	15.82	21.31	21.20	20.89
650	1.85	8.03	15.59	22.02	20.95	21.01
700	1.89	8.03	15.38	22.73	20.78	21.02
750	1.93	8.03	15.20	23.40	20.61	20.91
800	1.98	8.04	15.08	23.92	20.47	20.65
850	2.04	8.06	14.96	24.38	20.26	20.30
900	2.11	8.07	14.64	24.68	19.97	19.81
950	2.18	8.09	14.13	24.46	19.62	19.31
975	2.21	8.10	14.00	24.21	19.44	19.06
1000	2.26	8.14	13.73	24.02	19.30	18.69
1050	2.33	8.16	12.99	23.41	18.75	18.23
1100	2.41	8.21	12.33	22.64	18.27	17.69
1150	2.50	8.27	11.65	21.87	17.82	17.09
1200	2.58	8.33	10.67	21.25	17.39	16.54
1250	2.69	8.41	9.81	20.56	17.03	15.95
1300	2.80	8.48	9.15	19.98	16.66	15.37
1400	3.00	8.61	7.80	18.99	16.13	14.21
1500	3.29	8.68	7.15	18.17	15.80	13.17
1600	3.74	8.65	7.16	17.49	15.64	12.22
1700	4.30	8.74	7.39	17.09	15.55	11.41
1800	4.97	8.75	8.18	16.94	15.58	10.73
1900	5.67	8.96	8.28	17.00	15.44	10.23
2000	6.37	9.40	7.81	17.11	14.93	9.88
2200	7.66	10.81	5.09	16.30	13.58	9.47
2400	9.56	12.44	2.87	13.09	12.46	9.11
2500	11.07	12.76	2.94	11.42	12.02	8.92
2600	13.00	13.00	3.00	10.02	11.75	8.67
2800	17.68	13.18	3.70	8.03	11.49	7.92
3000	21.22	14.10	2.95	7.08	11.70	7.17

REV. X1  
ADC-8-4-75+  
081007  
Page 1 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant  
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



# Directional Coupler

# ADC-8-4-75+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = -40°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	1.81	7.98	17.33	14.61	18.92	14.36
10	1.62	7.85	17.83	16.27	23.58	16.00
15	1.50	7.78	18.15	17.35	27.33	17.03
20	1.47	7.77	18.30	17.86	30.15	17.48
25	1.46	7.76	18.34	18.14	31.33	17.65
50	1.44	7.76	18.46	19.13	30.15	18.15
75	1.45	7.78	18.44	19.34	29.31	18.45
100	1.45	7.79	18.41	18.89	30.94	18.75
125	1.45	7.80	18.27	18.51	32.49	18.95
150	1.46	7.80	18.29	18.66	30.17	19.09
175	1.47	7.81	18.23	19.05	28.34	19.12
200	1.47	7.81	18.22	19.14	28.13	19.07
225	1.48	7.81	18.06	18.81	28.71	19.00
250	1.49	7.80	18.14	18.48	28.18	18.89
275	1.50	7.81	17.92	18.45	26.62	18.83
300	1.50	7.81	17.89	18.71	25.50	18.76
325	1.51	7.81	17.86	18.84	25.07	18.75
350	1.52	7.81	17.74	18.78	24.81	18.83
375	1.53	7.81	17.61	18.64	24.23	18.94
400	1.54	7.81	17.58	18.69	23.36	19.12
450	1.56	7.80	17.36	19.09	22.40	19.54
475	1.57	7.80	17.21	19.18	22.04	19.78
500	1.58	7.79	17.13	19.28	21.58	20.02
525	1.60	7.79	17.03	19.52	21.14	20.27
550	1.61	7.78	16.89	19.80	20.80	20.50
600	1.64	7.77	16.67	20.29	20.36	20.93
650	1.68	7.76	16.51	21.33	19.75	21.34
700	1.72	7.74	16.36	22.69	19.40	21.69
750	1.76	7.73	16.21	23.97	19.00	21.72
800	1.80	7.73	16.14	25.57	18.71	21.27
850	1.86	7.73	16.06	25.89	18.73	20.47
900	1.93	7.74	15.66	25.48	18.38	19.48
950	2.00	7.75	15.05	23.95	18.13	18.53
975	2.02	7.76	14.79	22.99	18.11	18.10
1000	2.07	7.79	14.33	22.27	18.02	17.65
1050	2.14	7.82	13.47	20.57	17.76	16.85
1100	2.21	7.88	12.65	19.15	17.61	16.11
1150	2.28	7.94	11.84	18.24	17.44	15.40
1200	2.37	8.01	10.77	17.41	17.42	14.79
1250	2.46	8.10	9.84	16.89	17.54	14.25
1300	2.55	8.17	9.15	16.73	17.67	13.77
1400	2.72	8.29	7.76	16.63	17.60	12.92
1500	2.97	8.35	7.14	17.70	16.66	12.19
1600	3.39	8.30	7.32	19.05	15.03	11.50
1700	3.95	8.36	7.70	19.58	13.42	10.90
1800	4.63	8.35	8.61	17.93	12.21	10.23
1900	5.31	8.54	8.63	14.88	11.81	9.54
2000	6.03	8.97	7.95	12.56	11.86	8.89
2200	7.35	10.48	4.92	11.08	14.43	7.90
2400	9.28	12.23	2.62	13.87	17.32	7.65
2500	10.79	12.45	2.87	13.97	14.02	7.85
2600	12.78	12.66	3.02	9.76	11.26	8.17
2800	17.57	12.44	3.85	4.72	8.01	8.39
3000	21.16	12.94	3.07	3.98	7.78	7.73

REV. X1  
ADC-8-4-75+  
081007  
Page 2 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant  
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



# Directional Coupler

# ADC-8-4-75+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +85°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	1.78	8.01	18.13	15.81	26.54	15.82
10	1.76	8.00	18.17	16.06	30.12	16.07
15	1.75	8.00	18.18	16.17	32.23	16.21
20	1.75	8.01	18.14	16.15	32.90	16.25
25	1.76	8.01	18.12	16.09	32.83	16.26
50	1.78	8.03	17.98	15.78	31.39	16.32
75	1.78	8.06	17.90	15.82	30.27	16.38
100	1.78	8.07	17.86	16.32	29.96	16.47
125	1.79	8.09	17.75	16.95	30.47	16.57
150	1.79	8.10	17.69	17.31	31.10	16.75
175	1.78	8.11	17.54	17.33	30.47	16.97
200	1.79	8.12	17.46	17.38	28.60	17.24
225	1.78	8.13	17.28	17.72	27.00	17.56
250	1.79	8.13	17.33	18.22	26.14	17.89
275	1.79	8.15	17.07	18.64	25.80	18.27
300	1.79	8.15	16.99	18.88	25.60	18.62
325	1.79	8.16	16.89	18.99	25.12	18.94
350	1.80	8.17	16.70	19.27	24.49	19.27
375	1.81	8.18	16.56	19.69	23.98	19.54
400	1.82	8.19	16.47	20.18	23.68	19.79
450	1.84	8.21	16.16	20.81	23.42	20.18
475	1.85	8.22	15.96	20.94	23.21	20.32
500	1.86	8.22	15.83	21.08	23.01	20.45
525	1.87	8.23	15.69	21.29	22.88	20.54
550	1.89	8.24	15.49	21.52	22.74	20.59
600	1.92	8.26	15.19	21.96	22.69	20.66
650	1.97	8.27	14.95	22.52	22.60	20.64
700	2.01	8.28	14.73	22.82	22.42	20.60
750	2.06	8.29	14.55	23.22	22.23	20.53
800	2.10	8.31	14.46	23.66	22.01	20.39
850	2.17	8.33	14.35	23.95	21.74	20.23
900	2.25	8.35	14.04	24.20	21.26	19.99
950	2.33	8.38	13.61	24.77	20.72	19.72
975	2.36	8.40	13.49	24.91	20.42	19.62
1000	2.41	8.43	13.17	25.20	20.12	19.43
1050	2.50	8.46	12.65	25.24	19.42	19.11
1100	2.59	8.52	12.07	25.08	18.73	18.70
1150	2.67	8.57	11.46	24.62	18.07	18.16
1200	2.77	8.64	10.53	24.13	17.46	17.63
1250	2.88	8.73	9.70	23.25	17.03	17.00
1300	3.00	8.79	9.07	22.14	16.55	16.34
1400	3.23	8.92	7.78	20.55	15.93	14.97
1500	3.54	9.00	7.12	18.92	15.77	13.69
1600	3.99	9.00	7.06	17.59	16.04	12.57
1700	4.55	9.09	7.23	17.28	16.67	11.72
1800	5.20	9.12	7.92	17.24	17.34	11.12
1900	5.87	9.34	7.98	18.30	17.13	10.84
2000	6.53	9.79	7.63	20.49	15.81	10.78
2200	7.69	11.13	5.00	20.33	12.76	10.92
2400	9.38	12.63	2.79	14.01	11.53	10.33
2500	10.72	12.93	2.78	12.32	11.62	9.86
2600	12.43	13.17	2.87	11.38	12.00	9.38
2800	16.55	13.58	3.56	10.30	12.98	8.49
3000	19.81	15.07	2.61	8.76	13.04	8.11

REV. X1  
ADC-8-4-75+  
081007  
Page 3 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

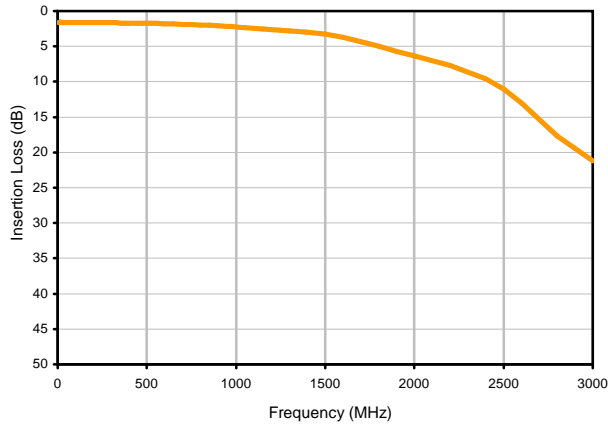


# Directional Coupler

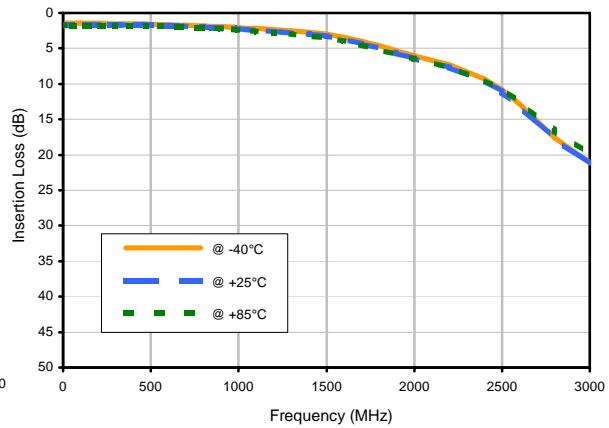
# ADC-8-4-75+

## Typical Performance Curves

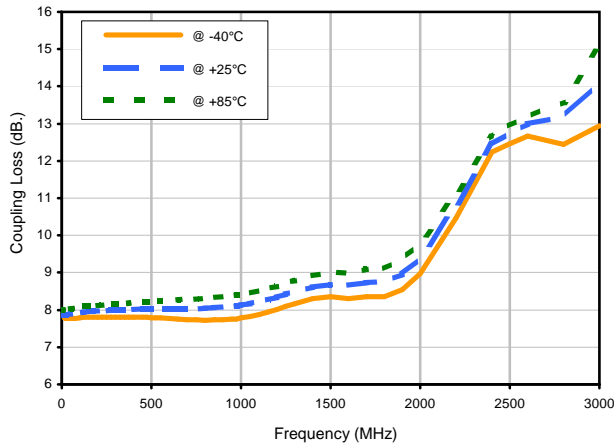
Insertion Loss



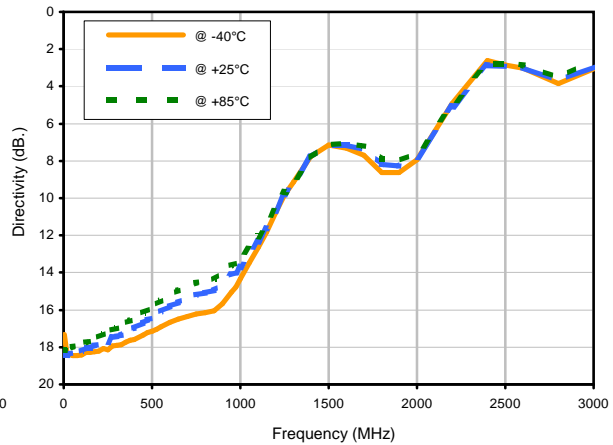
Insertion Loss vs. TEMPERATURE



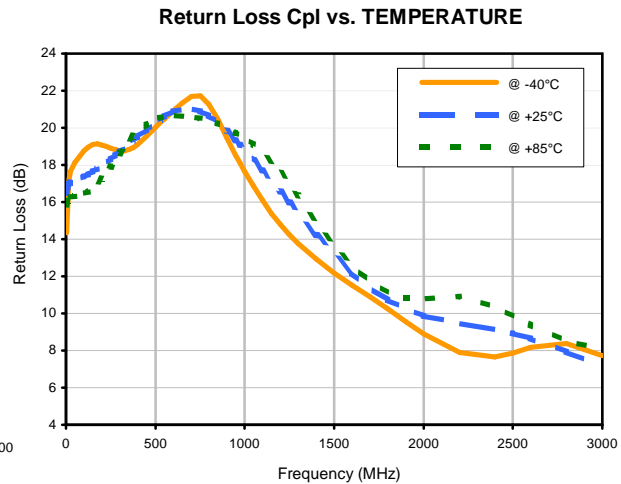
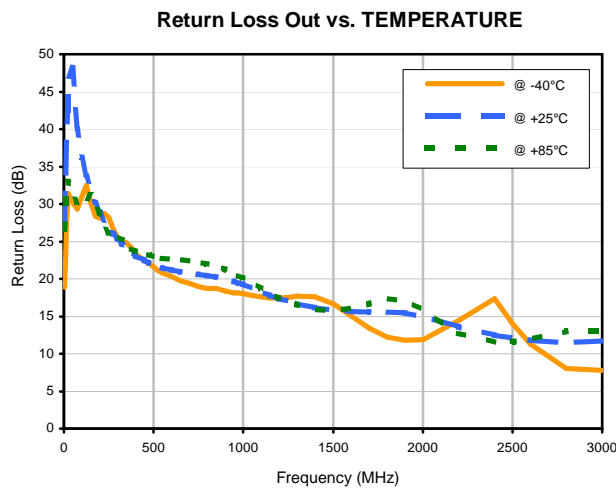
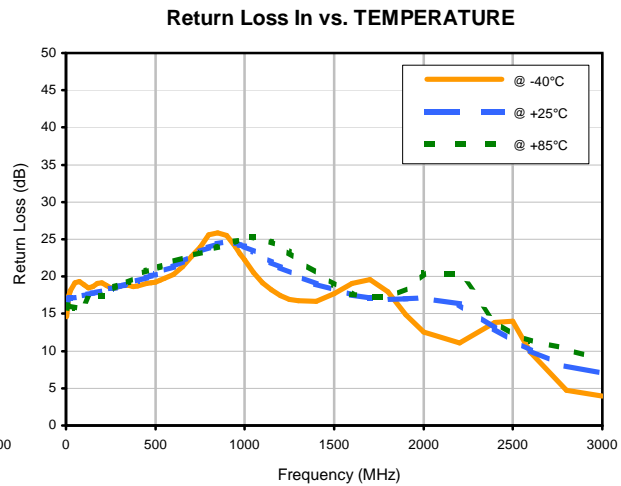
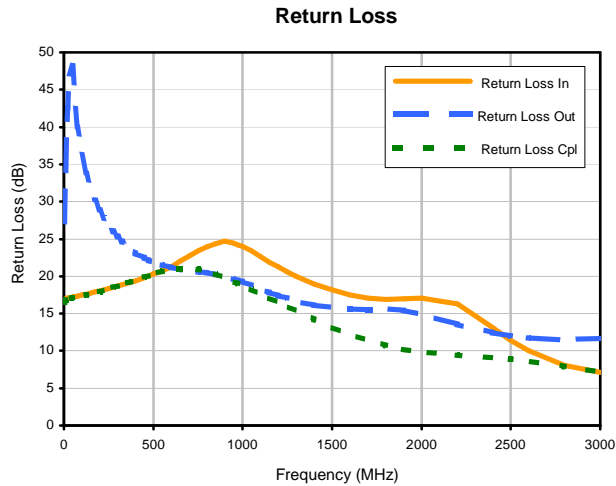
Coupling Loss vs. TEMPERATURE



Directivity vs. TEMPERATURE



## Typical Performance Curves

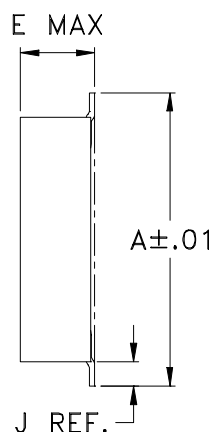
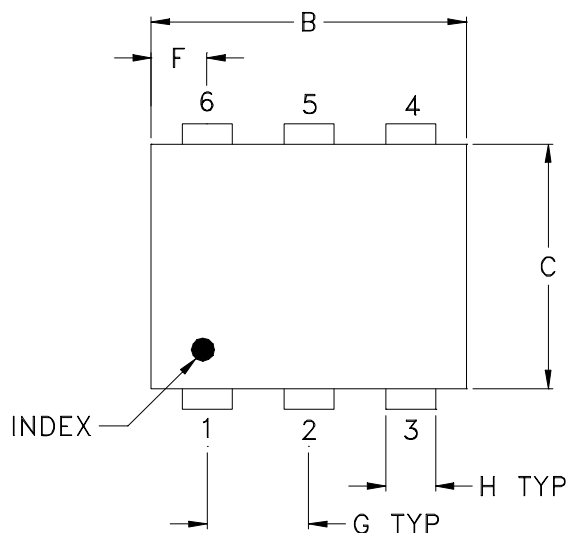


# Case Style

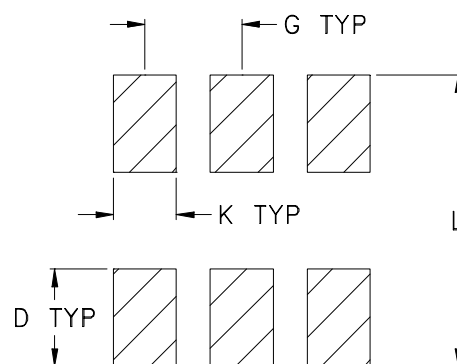
# CD

CD541  
CD542  
CD636  
CD637

## Outline Dimensions



## PCB Land Pattern



Suggested Layout,  
Tolerance to be within  $\pm .002$

CASE#	A	B	C	D	E	F	G	H	J	K	L	WT, GRAM
CD541					.082 (2.08)							.15
CD542	.272 (6.91)	.310 (7.87)	.220 (5.58)	.100 (2.54)	.112 (2.84)	.055 (1.40)	.100 (2.54)	.030 (0.76)	.026 (0.66)	.065 (1.65)	.300 (7.62)	.20
CD636					.162 (4.11)							.25
CD637					.206 (5.23)							.40

Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3 Pl.  $\pm .005$

### Notes:

- Case material: Plastic.
- Termination finish:
  - For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
  - For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.

**Mini-Circuits®**

INTERNET <http://www.minicircuits.com>

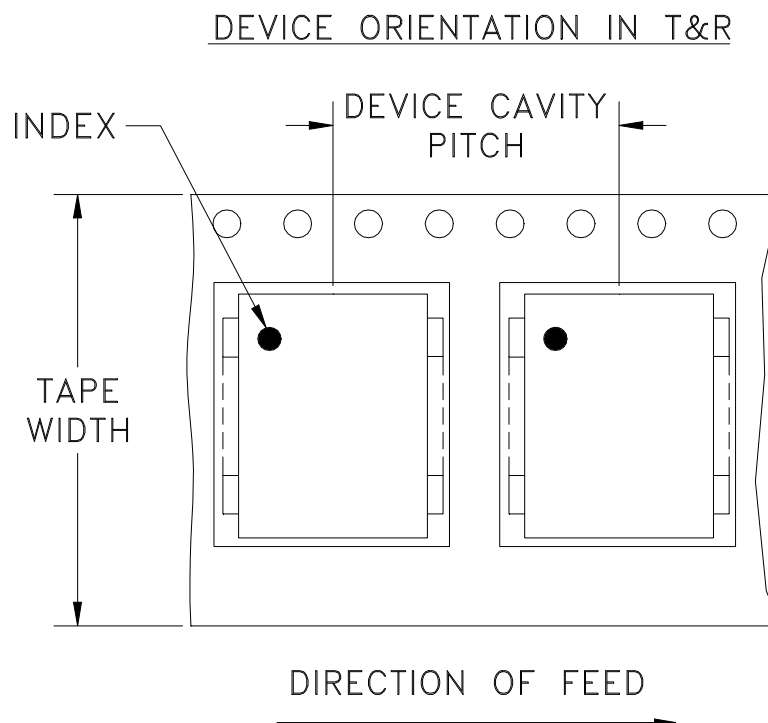
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified



# Tape & Reel Packaging TR-F34



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note	
16	12	7	Small quantity standard (see note)	20
				50
				100
				200
		13	Standard	500
				1000

Note: Availability of small reel quantity varies by model.  
Refer to pricing and availability on individual model dashboard.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



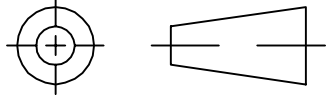
INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

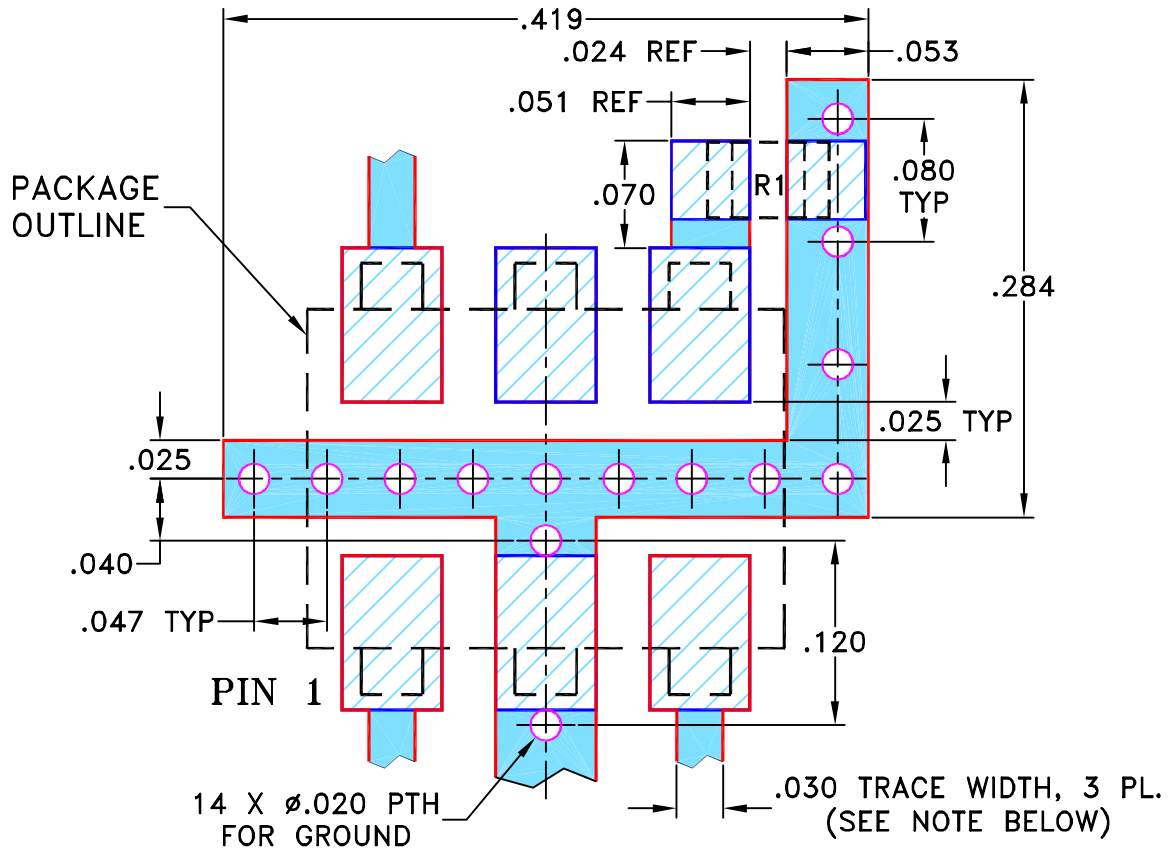
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M81068	NEW RELEASE	07/22/02	GF	LC
A	M102713	ADDED NOTE 2 & "...WITH SMOBC"	01/17/06	MMG	IL

**SUGGESTED MOUNTING CONFIGURATION FOR CD542 CASE STYLE, "kd" PIN CONNECTION**



RESISTOR R1: 75 Ohm, 0805 SIZE.

- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS		DATE
DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PL DECIMALS ± 3 PL DECIMALS ± .005 ANGLES ± FRACTIONS ±	DRAWN	GF	06/21/02
	CHECKED	IL	07/22/02
	APPROVED	LC	07/22/02

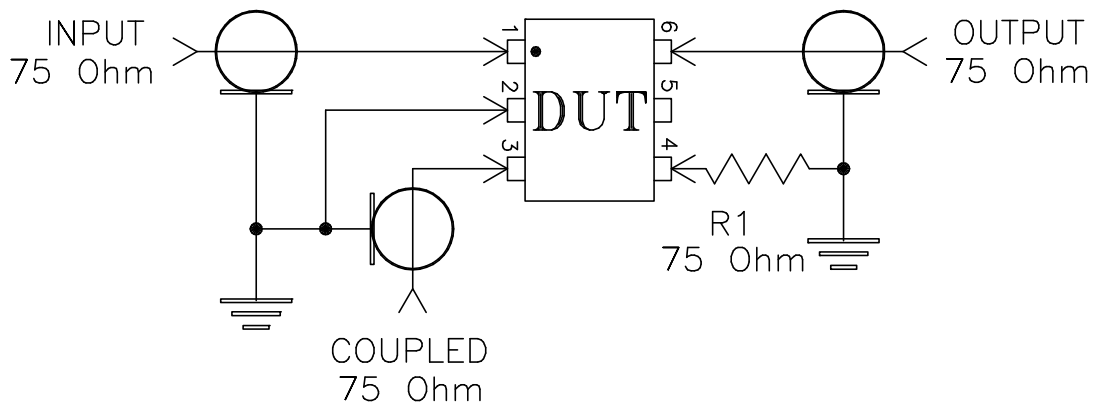
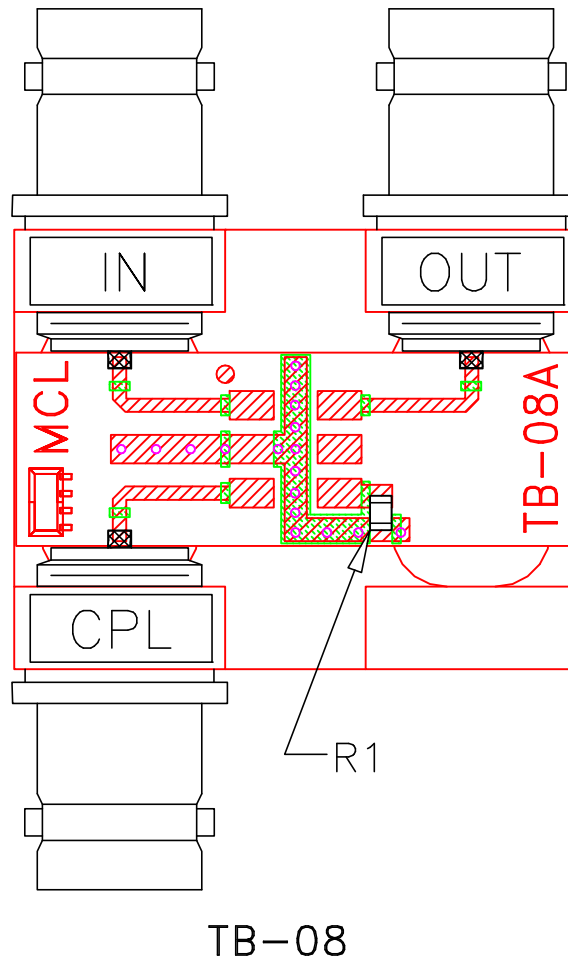
**Mini-Circuits®** 13 Neptune Avenue  
Brooklyn NY 11235

PL, kd, 75, CD542, ADC, TB-08

Mini-Circuits®  
 THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

SIZE	CODE IDENT	DRAWING NO:	REV:
A	15542	98-PL-042	A
FILE:	98PL042	SCALE:	8:1
ASHEETA1.DWG REV:A DATE:01/12/95		SHEET:	1 OF 1


# Evaluation Board and Circuit



Schematic Diagram

## Notes:

1. 75 Ohm BNC Female connectors.
2. PCB Material: Rogers R04350 or equivalent,  
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215