

# Surface Mount Directional Coupler

50Ω 5 to 900 MHz

## ADC-10-1R+



Generic photo used for illustration purposes only  
CASE STYLE: CD542

**+RoHS Compliant**  
The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

Available Tape and Reel at no extra cost

Reel Size	Devices/Reel
7"	20, 50, 100, 200
13"	500, 1000

### Maximum Ratings

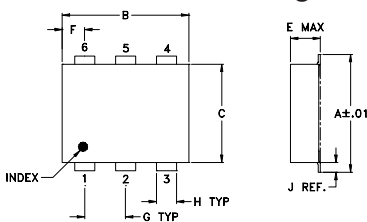
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C

Permanent damage may occur if any of these limits are exceeded.

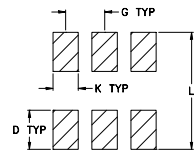
### Pin Connections

INPUT	1
OUTPUT	6
COUPLED	3
GROUND	2,5
ISOLATE (DO NOT USE)	4

### Outline Drawing



### PCB Land Pattern

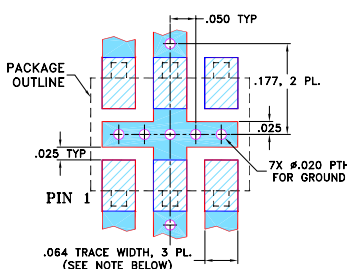


Suggested Layout,  
Tolerance to be within ±.002

### Outline Dimensions (inch/mm)

A	B	C	D	E	F	G
.272	.310	.220	.100	.112	.055	.100
6.91	7.87	5.59	2.54	2.84	1.40	2.54
H	J	K	L	wt		
.030	.026	.065	.300	grams		
0.76	0.66	1.65	7.62	0.20		

### Demo Board MCL P/N: TB-32 Suggested PCB Layout (PL-094)



- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.  
DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)  
DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

### Features

- wideband, 5-900 MHz
- low mainline loss, 0.8 db typ.
- excellent coupling flatness, ±0.2 typ.
- aqueous washable
- protected by U.S Patents 6,133,525 & 6,140,887

### Applications

- communications
- cable tv

### Directional Coupler Electrical Specifications

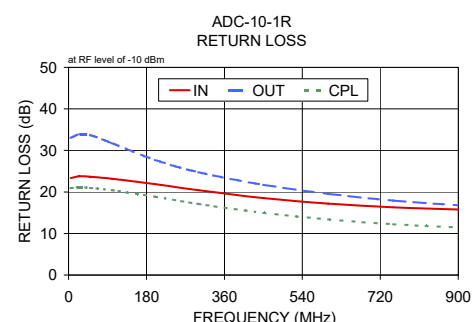
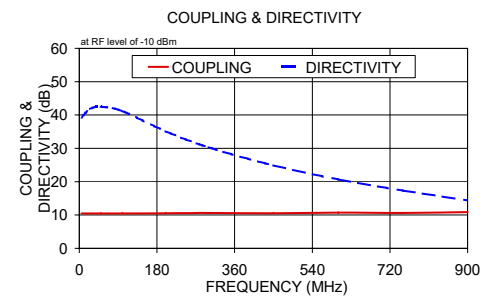
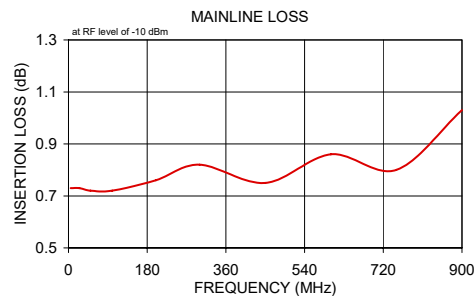
FREQ. (MHz)	COUPLING (dB)		MAINLINE LOSS <sup>1</sup> (dB)			DIRECTIVITY (dB)			VSWR (:1)	POWER INPUT, W							
	Nom.	Flatness	L	M	U	L	M	U		Typ.	L	MU					
f <sub>c</sub> -f <sub>u</sub>			Typ.	Max.	Typ.	Max.	Typ.	Max.	Typ.	Max.	Max.						
5-900	10.5±0.5	±0.5	0.7	1.2	0.8	1.2	0.9	1.5	40	25	30	20	18	12	1.3	1.0	1.0

L= 5-50 MHz M= 50-450 MHz U= 450-900 MHz

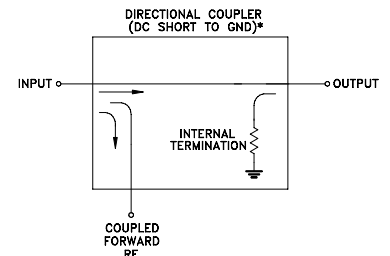
1. Mainline loss includes theoretical power loss at coupled port.

### Typical Performance Data

Frequency (MHz)	Mainline Loss (dB) In-Out	Coupling (dB) In-Cpl	Directivity (dB)	Return Loss (dB)		
				In	Out	Cpl
5.00	0.73	10.46	39.26	23.33	32.99	20.92
25.00	0.73	10.47	41.83	23.80	33.86	21.15
50.00	0.72	10.46	42.49	23.65	33.70	20.95
100.00	0.72	10.46	41.16	23.19	31.77	20.42
200.00	0.76	10.54	35.13	21.89	27.73	18.85
300.00	0.82	10.62	30.28	20.41	24.77	17.13
450.00	0.75	10.54	24.90	18.54	21.73	14.98
600.00	0.86	10.71	20.67	17.18	19.54	13.38
750.00	0.80	10.63	17.31	16.29	17.92	12.21
900.00	1.03	10.88	14.39	15.79	16.77	11.46



### Electrical Schematic



\* ELECTRICAL SCHEMATIC IS FOR DIRECTIONAL COUPLER WITH INTERNAL TRANSFORMER(S) THAT ROUTES DC FROM RF PORTS TO GROUND.

### Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.  
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.  
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at [www.minicircuits.com/MCLStore/terms.jsp](http://www.minicircuits.com/MCLStore/terms.jsp)



# Directional Coupler

# ADC-10-1R+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +25°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	0.72	10.42	40.37	23.39	31.18	20.67
10	0.71	10.42	42.03	23.77	31.70	21.03
20	0.71	10.42	44.16	24.06	32.22	21.30
25	0.71	10.43	44.65	24.06	32.28	21.29
30	0.72	10.44	44.91	24.05	32.30	21.27
40	0.73	10.44	45.82	24.01	32.15	21.20
45	0.73	10.45	46.41	24.01	32.00	21.17
50	0.73	10.46	46.88	24.01	31.85	21.13
100	0.75	10.50	49.77	23.85	30.29	20.59
125	0.76	10.51	49.25	23.73	29.44	20.22
150	0.77	10.53	46.55	23.55	28.69	19.79
200	0.79	10.56	39.95	23.18	27.38	18.87
250	0.80	10.58	35.69	22.72	26.23	17.94
300	0.82	10.61	32.36	22.23	25.34	17.06
350	0.83	10.63	29.64	21.72	24.53	16.25
400	0.85	10.65	27.48	21.27	23.78	15.51
450	0.87	10.67	25.55	20.82	23.11	14.83
500	0.88	10.69	23.84	20.39	22.53	14.23
550	0.90	10.71	22.28	20.07	21.99	13.68
600	0.92	10.73	20.92	19.75	21.52	13.19
650	0.94	10.74	19.64	19.47	21.11	12.76
700	0.96	10.76	18.46	19.25	20.68	12.37
750	0.99	10.77	17.35	19.08	20.33	12.03
800	1.01	10.78	16.40	18.91	19.98	11.72
850	1.04	10.78	15.46	18.87	19.71	11.46
900	1.07	10.78	14.62	18.78	19.45	11.23
950	1.10	10.78	13.83	18.78	19.22	11.03
1000	1.13	10.77	13.07	18.77	19.03	10.86
1050	1.18	10.77	12.33	18.87	18.87	10.73
1100	1.21	10.75	11.68	18.87	18.80	10.61
1200	1.31	10.72	10.45	18.88	18.65	10.47
1300	1.44	10.69	9.32	18.85	18.77	10.42
1400	1.60	10.66	8.34	18.38	19.15	10.46
1500	1.82	10.65	7.40	17.51	19.93	10.56
1600	2.11	10.70	6.56	16.09	21.18	10.72
1700	2.51	10.86	5.74	14.40	23.33	10.88
1800	3.00	11.10	5.06	12.66	26.58	11.05
1900	3.64	11.51	4.41	11.07	28.75	11.19
2000	4.35	12.12	3.87	9.62	24.51	11.36
2100	5.10	12.93	3.45	8.44	19.99	11.68
2200	5.77	13.96	3.20	7.53	16.91	12.29
2300	6.31	15.19	3.07	6.85	14.65	13.45
2400	6.65	16.52	3.17	6.35	12.94	15.43
2500	6.83	18.02	3.30	6.00	11.70	18.65
2600	6.92	19.60	3.35	5.77	10.75	22.74
2700	6.94	21.11	3.25	5.58	10.00	21.10
2800	6.93	22.39	2.57	5.43	9.43	16.47
2900	6.93	23.17	1.94	5.31	8.96	13.23
3000	6.93	23.15	1.73	5.19	8.61	11.00
3100	6.96	22.82	1.69	5.09	8.33	9.42
3200	7.03	22.15	2.07	5.00	8.09	8.30
3300	7.13	21.43	2.43	4.89	7.94	7.48
3400	7.25	20.78	2.83	4.81	7.88	6.88
3500	7.44	20.21	2.90	4.71	7.87	6.40

REV. X1  
ADC-10-1R+  
081007  
Page 1 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



# Directional Coupler

# ADC-10-1R+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = -40°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	0.91	10.61	35.54	20.26	26.38	17.71
10	0.81	10.51	37.71	21.82	28.47	19.18
20	0.71	10.42	40.16	23.49	30.74	20.74
25	0.70	10.41	40.43	23.78	31.04	20.99
30	0.70	10.41	40.31	23.95	31.08	21.12
40	0.69	10.41	39.99	24.15	30.79	21.26
45	0.69	10.42	40.06	24.22	30.49	21.30
50	0.69	10.42	40.10	24.28	30.20	21.33
100	0.69	10.44	43.45	24.05	27.85	21.11
125	0.70	10.45	46.53	23.98	27.51	20.74
150	0.70	10.46	45.89	23.98	27.38	20.23
200	0.71	10.48	45.39	23.44	26.19	19.09
250	0.72	10.50	39.77	22.65	25.03	18.01
300	0.74	10.52	35.15	22.25	24.52	17.07
350	0.75	10.53	31.95	21.53	23.65	16.21
400	0.76	10.55	29.23	21.02	22.99	15.42
450	0.77	10.57	27.16	20.48	22.32	14.68
500	0.79	10.59	25.17	19.96	21.72	14.03
550	0.80	10.60	23.47	19.63	21.24	13.45
600	0.82	10.62	21.98	19.24	20.74	12.93
650	0.83	10.63	20.60	18.97	20.38	12.48
700	0.85	10.64	19.39	18.71	19.94	12.07
750	0.87	10.65	18.23	18.52	19.59	11.70
800	0.89	10.65	17.27	18.33	19.26	11.37
850	0.92	10.66	16.30	18.15	18.87	11.08
900	0.94	10.65	15.40	18.01	18.59	10.84
950	0.96	10.63	14.57	17.99	18.35	10.62
1000	1.00	10.63	13.78	17.89	18.07	10.44
1050	1.03	10.61	12.99	17.89	17.84	10.28
1100	1.06	10.59	12.26	17.90	17.76	10.16
1200	1.14	10.53	11.02	17.90	17.56	9.99
1300	1.25	10.48	9.80	18.03	17.67	9.90
1400	1.39	10.42	8.74	17.87	17.96	9.88
1500	1.57	10.38	7.77	17.41	18.57	9.92
1600	1.82	10.37	6.85	16.35	19.64	10.05
1700	2.18	10.45	6.00	14.73	21.17	10.20
1800	2.63	10.58	5.32	13.18	24.21	10.30
1900	3.24	10.88	4.59	11.39	27.74	10.40
2000	3.94	11.34	4.06	9.85	25.62	10.49
2100	4.77	12.05	3.54	8.42	20.71	10.49
2200	5.51	12.94	3.32	7.52	17.05	10.73
2300	6.14	14.04	3.22	6.73	14.52	11.42
2400	6.56	15.27	3.37	6.10	12.68	12.68
2500	6.76	16.60	3.77	5.75	11.31	14.90
2600	6.83	17.96	4.30	5.54	10.28	18.45
2700	6.81	19.25	4.86	5.35	9.47	21.77
2800	6.75	20.32	4.76	5.19	8.87	18.64
2900	6.72	21.06	4.13	5.03	8.27	14.29
3000	6.66	21.16	3.64	4.92	7.93	11.57
3100	6.65	21.01	3.13	4.81	7.62	9.80
3200	6.69	20.57	3.08	4.69	7.34	8.50
3300	6.75	20.03	3.16	4.61	7.18	7.59
3400	6.85	19.54	3.34	4.48	7.08	6.94
3500	7.01	19.10	3.24	4.38	7.02	6.41

REV. X1  
ADC-10-1R+  
081007  
Page 2 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant  
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



# Directional Coupler

# ADC-10-1R+

## Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +85°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS (dB)		
				IN	OUT	CPL
5	0.79	10.51	42.02	22.68	34.25	20.09
10	0.79	10.51	44.69	22.88	34.78	20.27
20	0.79	10.52	48.57	23.02	35.12	20.39
25	0.80	10.53	49.83	23.01	35.05	20.38
30	0.80	10.53	50.86	22.99	34.94	20.35
40	0.81	10.55	55.38	22.94	34.71	20.29
45	0.81	10.55	60.96	22.93	34.60	20.26
50	0.82	10.55	65.19	22.91	34.51	20.22
100	0.84	10.59	49.25	22.94	33.40	19.65
125	0.85	10.62	47.48	22.86	31.64	19.31
150	0.86	10.64	44.74	22.63	30.02	18.96
200	0.87	10.67	37.26	22.35	28.48	18.24
250	0.89	10.70	33.89	22.17	27.37	17.47
300	0.90	10.74	31.03	21.68	26.09	16.69
350	0.92	10.78	28.36	21.31	25.28	15.94
400	0.93	10.81	26.41	20.98	24.52	15.24
450	0.95	10.84	24.59	20.57	23.75	14.61
500	0.97	10.88	22.94	20.22	23.15	14.05
550	0.99	10.91	21.44	19.96	22.58	13.55
600	1.01	10.94	20.16	19.65	22.03	13.10
650	1.03	10.96	18.96	19.41	21.61	12.69
700	1.05	10.99	17.83	19.22	21.16	12.33
750	1.07	11.01	16.79	19.09	20.80	12.01
800	1.10	11.03	15.88	18.98	20.44	11.73
850	1.13	11.05	15.00	18.99	20.19	11.48
900	1.16	11.05	14.24	18.96	19.95	11.26
950	1.19	11.06	13.51	18.92	19.69	11.07
1000	1.23	11.07	12.80	18.90	19.47	10.91
1050	1.27	11.07	12.11	18.99	19.29	10.78
1100	1.31	11.06	11.53	18.90	19.15	10.67
1200	1.41	11.05	10.35	18.78	18.84	10.54
1300	1.54	11.04	9.28	18.64	18.84	10.50
1400	1.71	11.03	8.35	18.12	19.04	10.53
1500	1.92	11.04	7.48	17.34	19.57	10.65
1600	2.20	11.11	6.70	16.14	20.39	10.82
1700	2.55	11.28	5.91	14.65	21.73	10.99
1800	2.99	11.51	5.22	13.09	23.45	11.22
1900	3.53	11.88	4.60	11.68	25.33	11.45
2000	4.12	12.40	4.04	10.36	24.85	11.69
2100	4.76	13.09	3.60	9.28	21.75	12.08
2200	5.39	13.95	3.25	8.29	18.83	12.70
2300	5.94	14.97	2.95	7.59	16.50	13.71
2400	6.38	16.06	2.86	7.02	14.63	15.40
2500	6.71	17.36	2.66	6.58	13.26	18.20
2600	6.96	18.76	2.46	6.27	12.15	23.66
2700	7.13	20.26	2.21	6.02	11.30	43.81
2800	7.24	21.87	1.54	5.83	10.65	23.18
2900	7.34	23.39	0.72	5.69	10.13	17.34
3000	7.41	24.54	0.00	5.51	9.72	13.95
3100	7.50	25.18	0.50	5.41	9.38	11.55
3200	7.59	25.09	0.44	5.31	9.11	9.88
3300	7.69	24.39	0.21	5.23	8.93	8.70
3400	7.80	23.67	0.91	5.14	8.82	7.81
3500	7.98	22.82	1.55	5.00	8.73	7.11

REV. X1  
ADC-10-1R+  
081007  
Page 3 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED RoHS compliant  
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

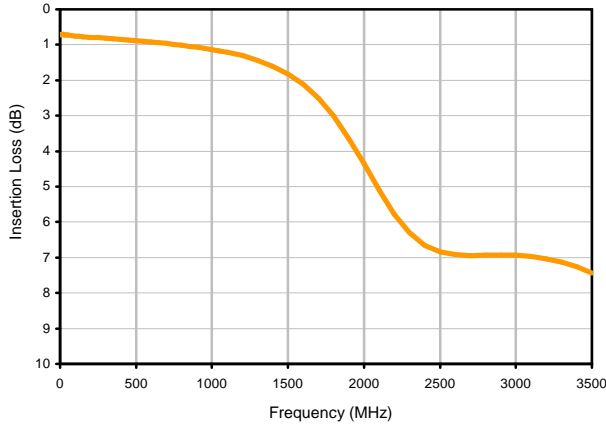


The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

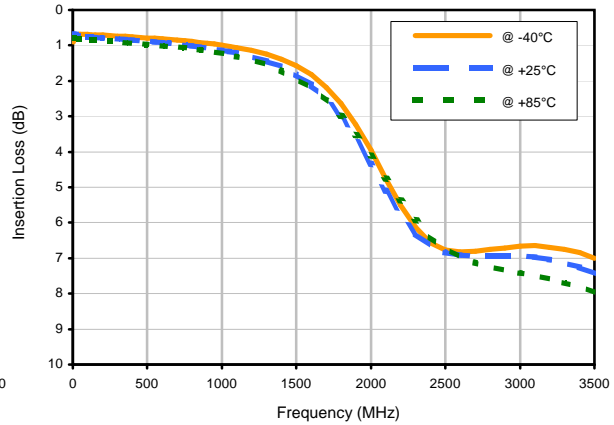


## Typical Performance Curves

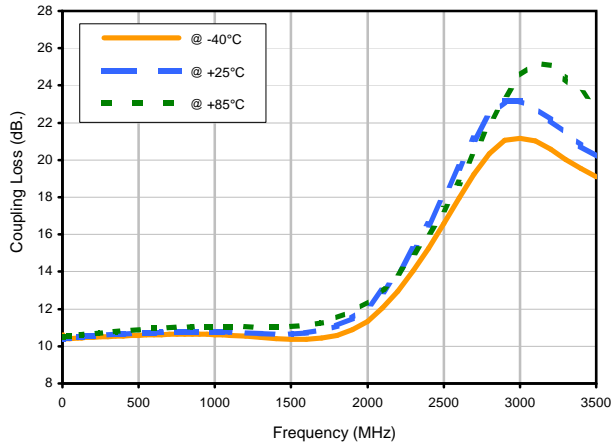
### Insertion Loss



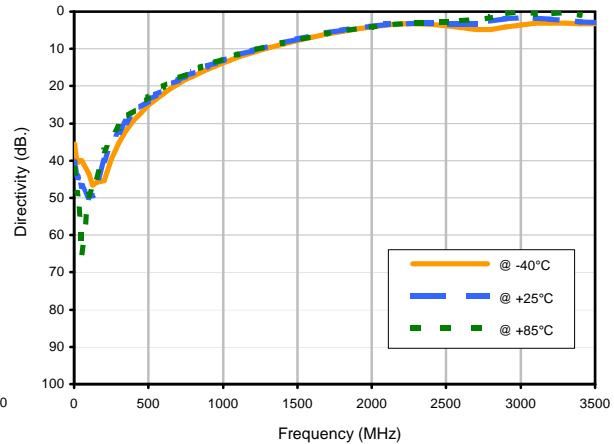
### Insertion Loss vs. TEMPERATURE



### Coupling Loss vs. TEMPERATURE



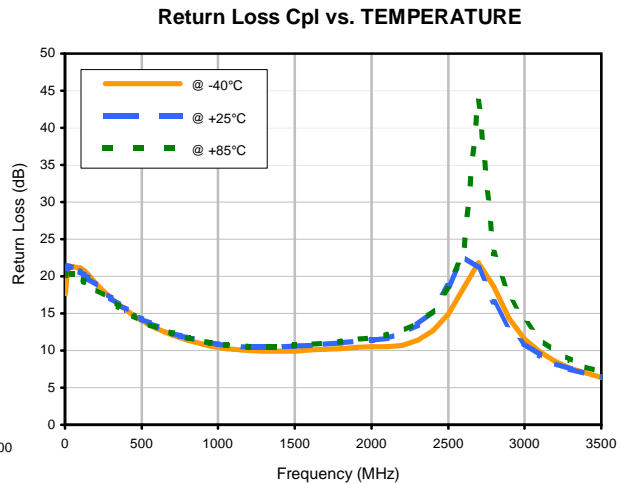
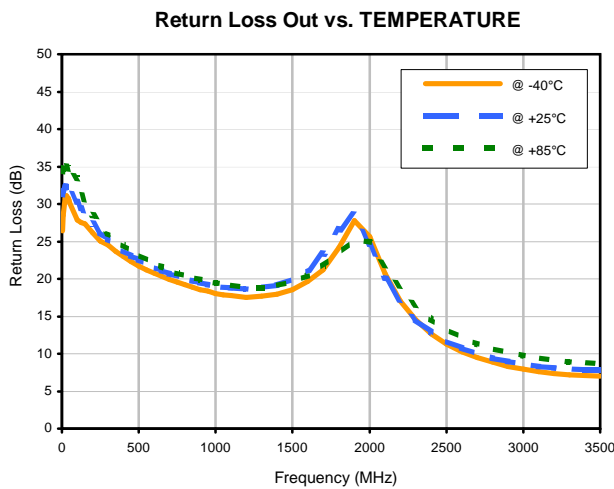
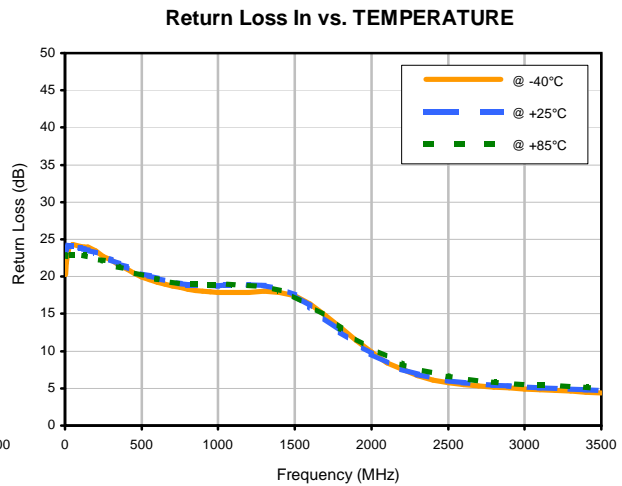
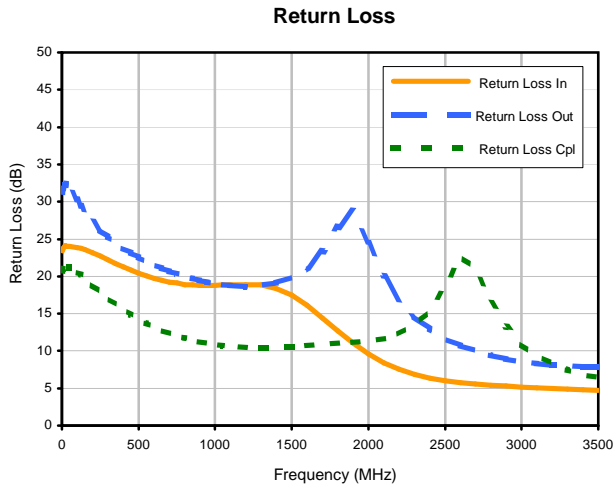
### Directivity vs. TEMPERATURE



# Directional Coupler

# ADC-10-1R+

## Typical Performance Curves

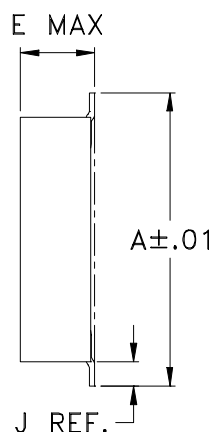


# Case Style

# CD

CD541  
CD542  
CD636  
CD637

## Outline Dimensions



## PCB Land Pattern



Suggested Layout,  
Tolerance to be within  $\pm .002$

CASE#	A	B	C	D	E	F	G	H	J	K	L	WT, GRAM
CD541					.082 (2.08)							.15
CD542	.272 (6.91)	.310 (7.87)	.220 (5.58)	.100 (2.54)	.112 (2.84)	.055 (1.40)	.100 (2.54)	.030 (0.76)	.026 (0.66)	.065 (1.65)	.300 (7.62)	.20
CD636					.162 (4.11)							.25
CD637					.206 (5.23)							.40

Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3 Pl.  $\pm .005$

### Notes:

- Case material: Plastic.
- Termination finish:
  - For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
  - For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.

**Mini-Circuits**<sup>®</sup>

INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

# Tape & Reel Packaging TR-F34



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note	
16	12	7	Small quantity standard (see note)	20
				50
				100
				200
		13	Standard	500
1000				

Note: Availability of small reel quantity varies by model.  
Refer to pricing and availability on individual model dashboard.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



INTERNET <http://www.minicircuits.com>

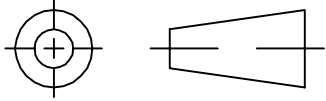
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified



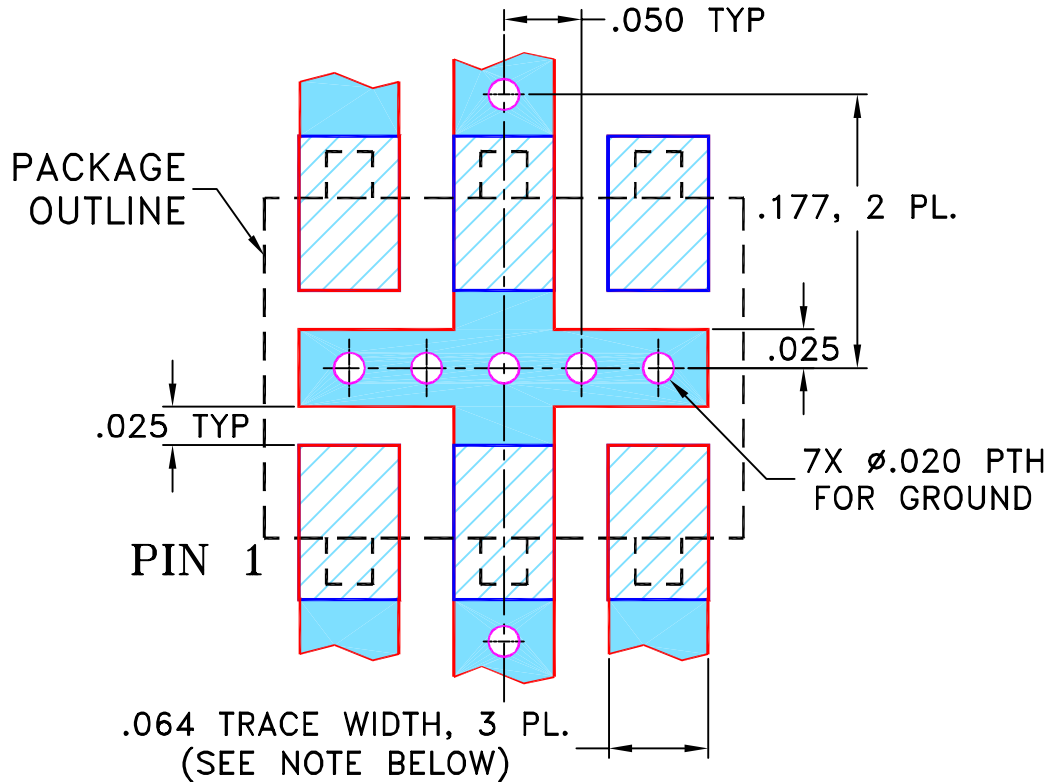
THIRD ANGLE PROJECTION




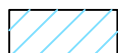
REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M82272	NEW RELEASE	08/05/02	MMG	DJ
A	M102713	ADDED NOTE 2 & "...WITH SMOBC"	01/17/06	MMG	IL

SUGGESTED MOUNTING CONFIGURATION  
FOR CD542 CASE STYLE "hz" PIN CONNECTION



- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE.  
FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

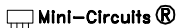
-  DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)  
 DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN MMG	07/23/02
TOLERANCES ON:	CHECKED LC	08/02/02
2 PL DECIMALS ±	APPROVED DJ	08/05/02
3 PL DECIMALS ± .005		
ANGLES ±		
FRACTIONS ±		

 **Mini-Circuits®** 13 Neptune Avenue  
Brooklyn NY 11235

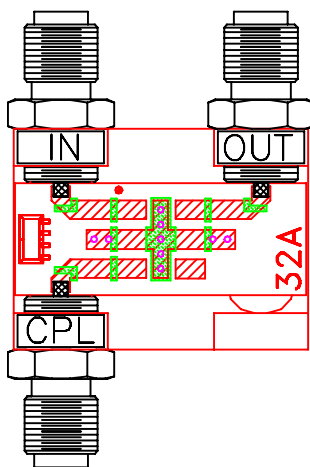
PL, hz, CD542, ADC, TB-32

SIZE A	CODE IDENT 15542	DRAWING NO: 98-PL-094	REV: A
FILE: 98PL094	SCALE: 8:1	SHEET: 1 OF 1	

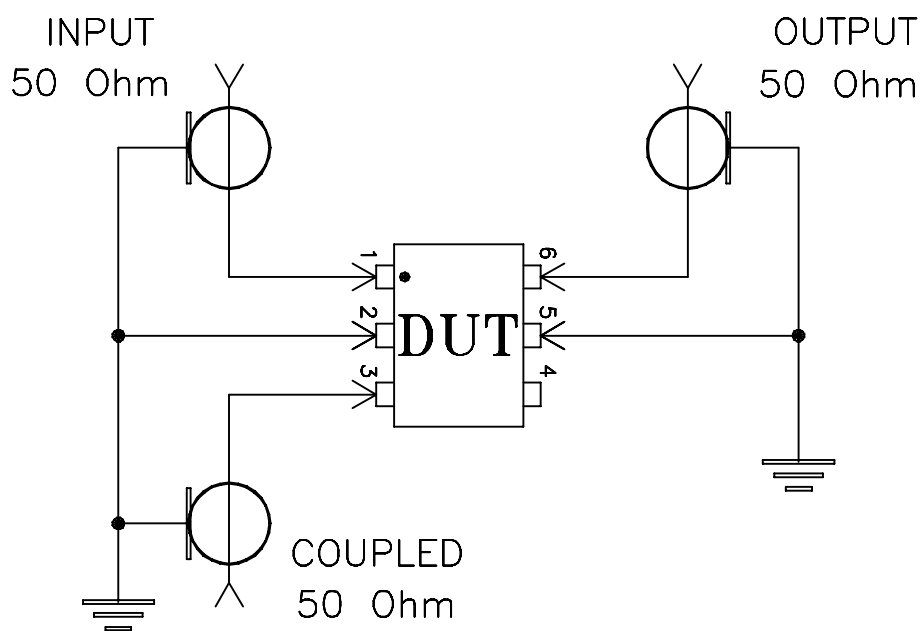
 Mini-Circuits®  
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

ASHEETA1.DWG REV:A DATE:01/12/95

# Evaluation Board and Circuit




TB-32



Schematic Diagram

## Notes:

1. SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent,  
Dielectric Constant=3.5, Thickness=.030 inch.

 Mini-Circuits®

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215